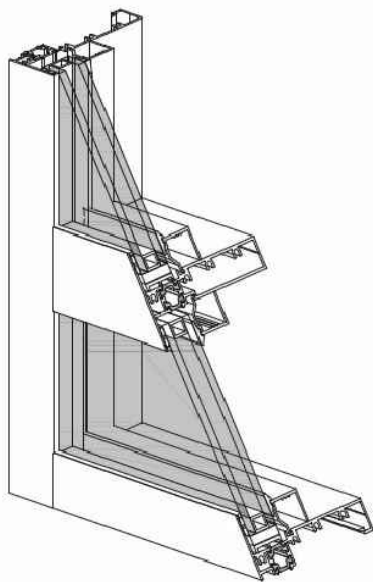
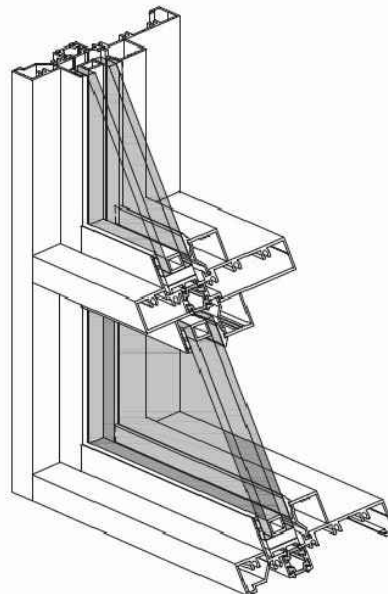


855/875 SERIES



855 SERIES



875 SERIES

The 855/875 Series' are Windspec's thermally broken stick-build window system. Utilizing our glass-reinforced thermal break, these systems can meet strict thermal requirements. This system ranges from 4-1/4" – 6-1/2" depths. Custom depths available upon request.

KEY FEATURES

- High performance thermal break
- Optional rain screen drainage
- $\frac{3}{4}$ " profile
- Accommodates 1" double or 1- $\frac{3}{4}$ " triple glazing units
- Mullion depths ranging from 4- $\frac{1}{4}$ " to 6"
- Compatible with a variety of Windspec operable windows
- Available in anodized and painted finishes

PERFORMANCE

- U values as low as 0.32 (1" glazing)
- U value as low as 0.27 (1- $\frac{3}{4}$ " glazing)
- NAFS: AW-PG70
- A440- A3, C5, B7



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MARCH 2021

855-875 SERIES

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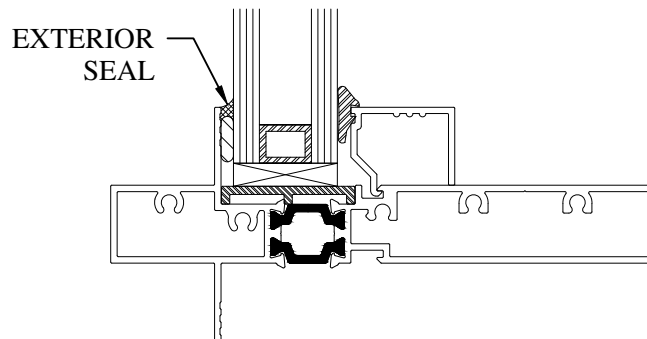
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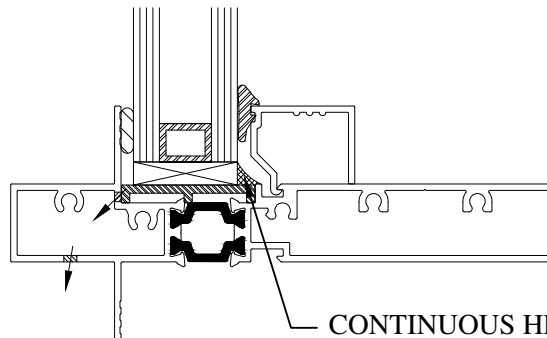
855-875 SERIES

TYPICAL GLAZING DETAILS

- STANDARD



- RAIN SCREEN



CONTINUOUS HEAL BEAD
*Required in all infills including
sealed units, panels and operable units

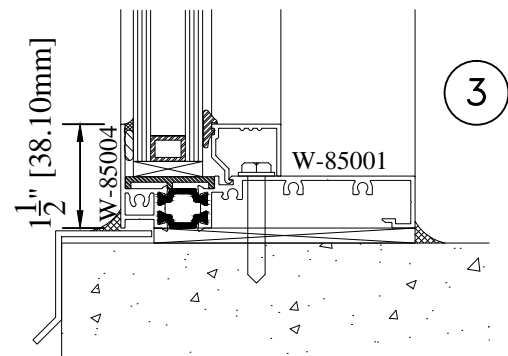
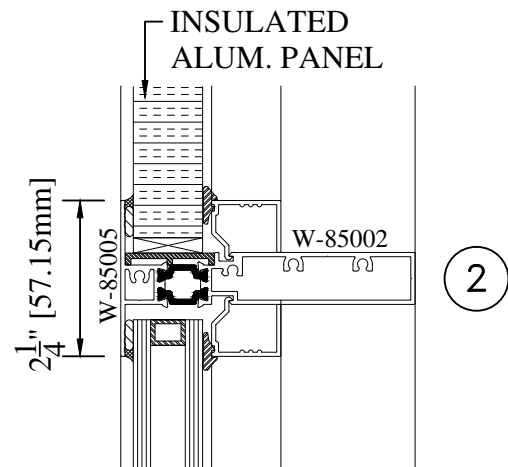
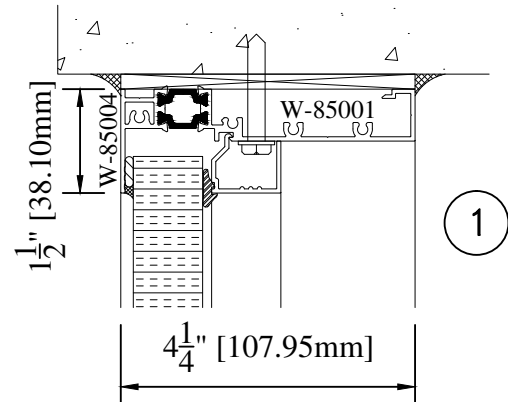
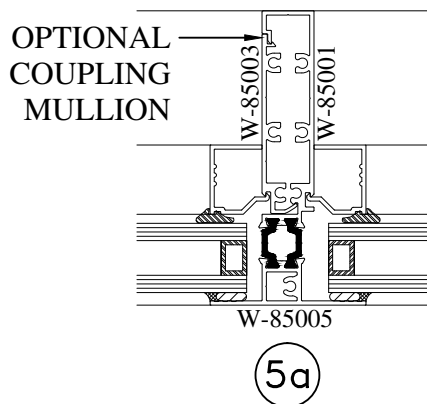
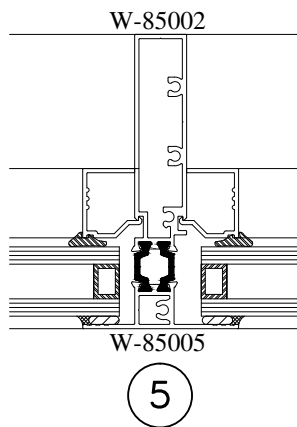
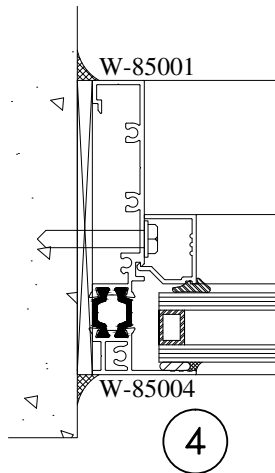
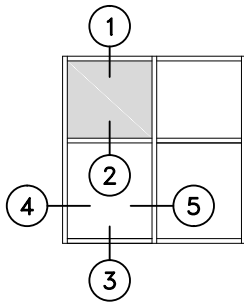


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TYPICAL DETAILS 855 SERIES

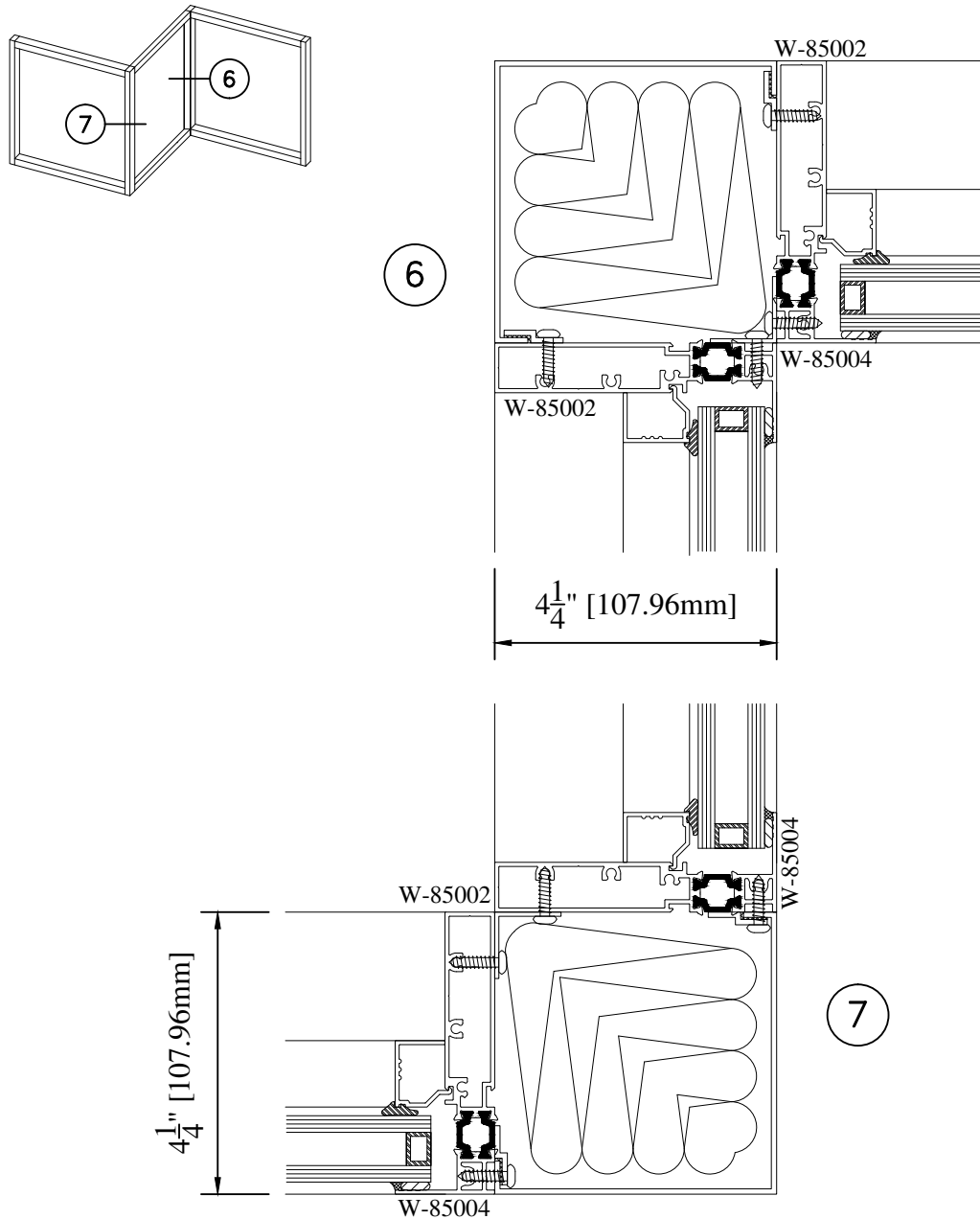


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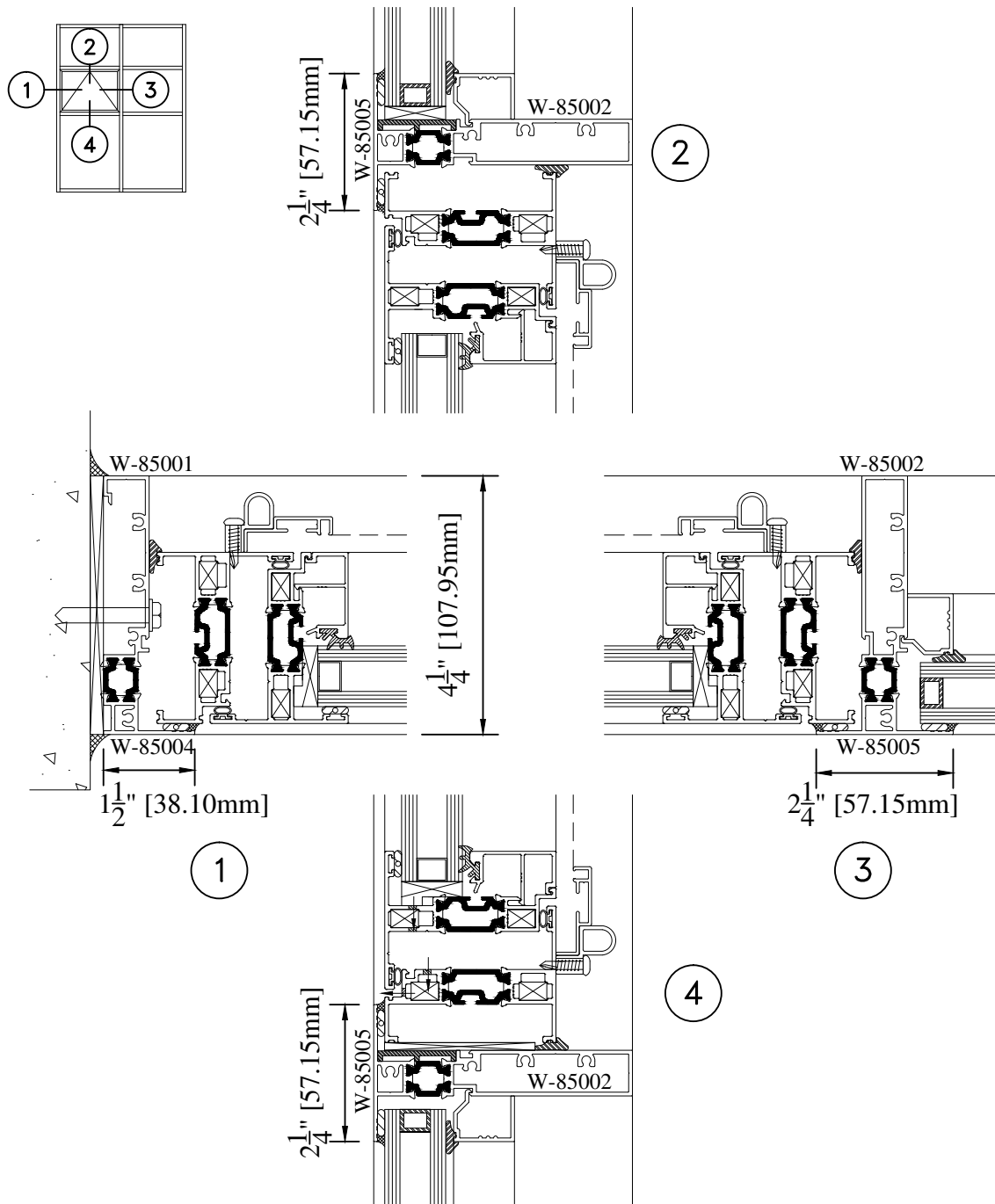
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535 PROJECT-OUT VENT IN 855 SERIES



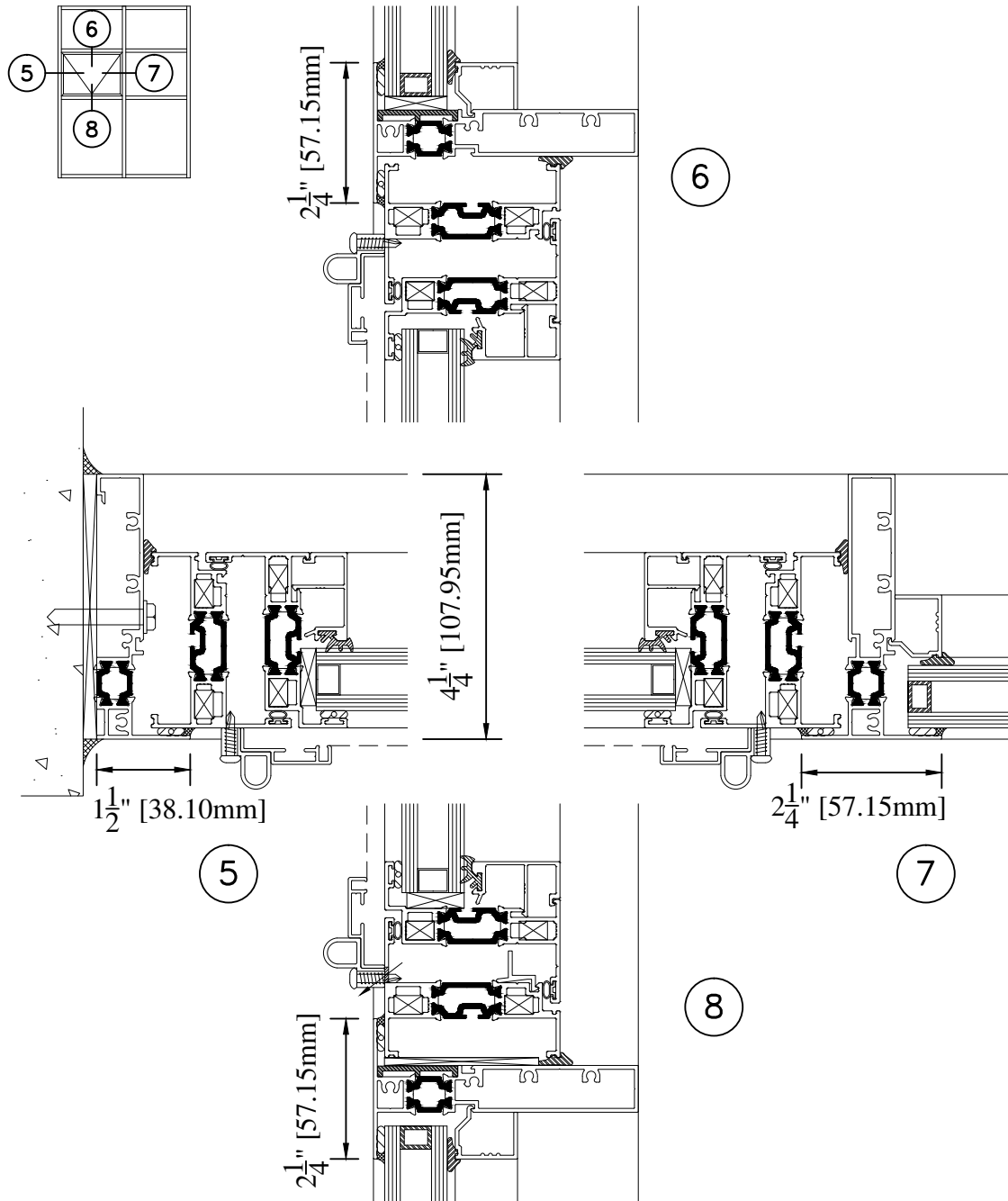
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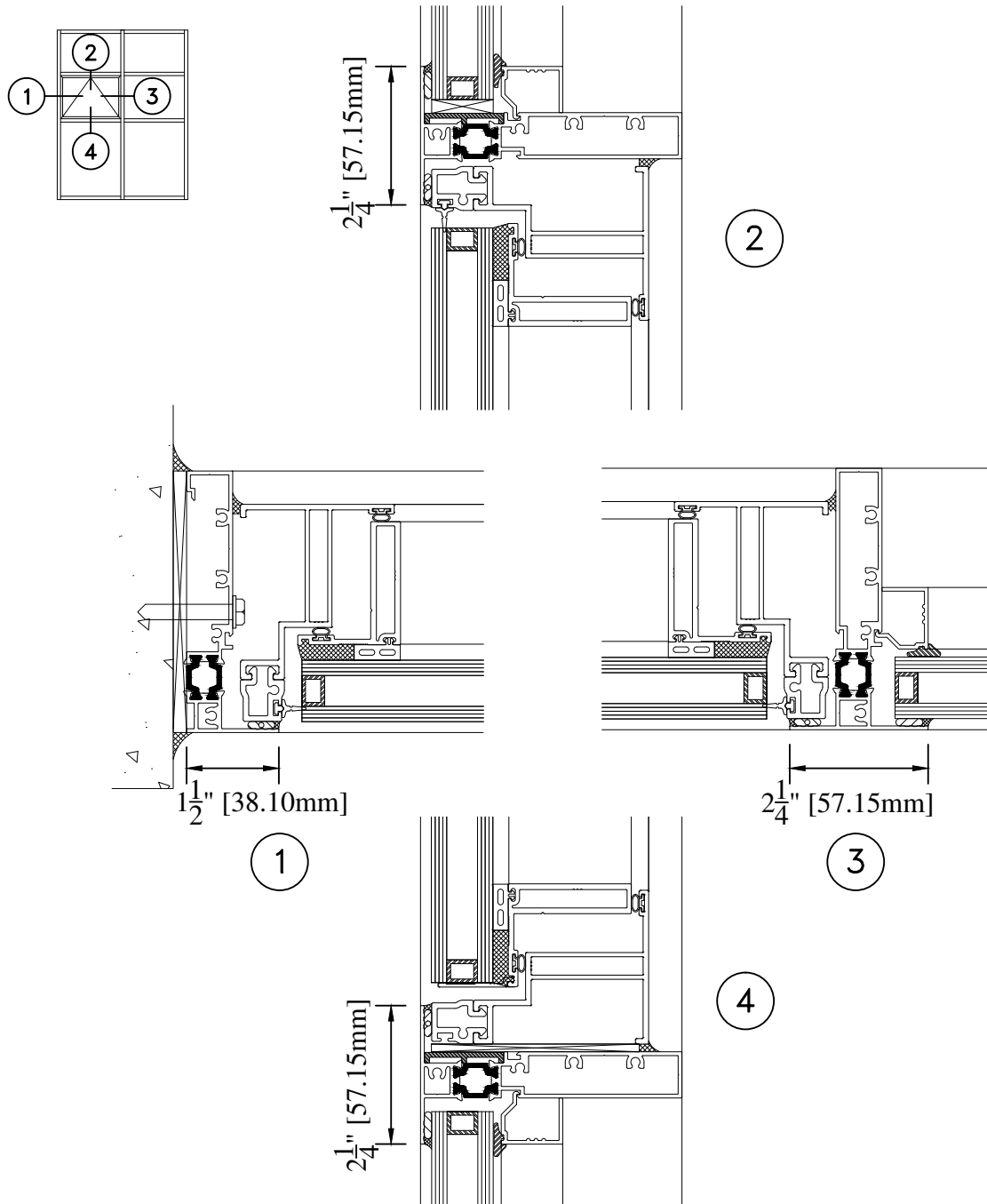


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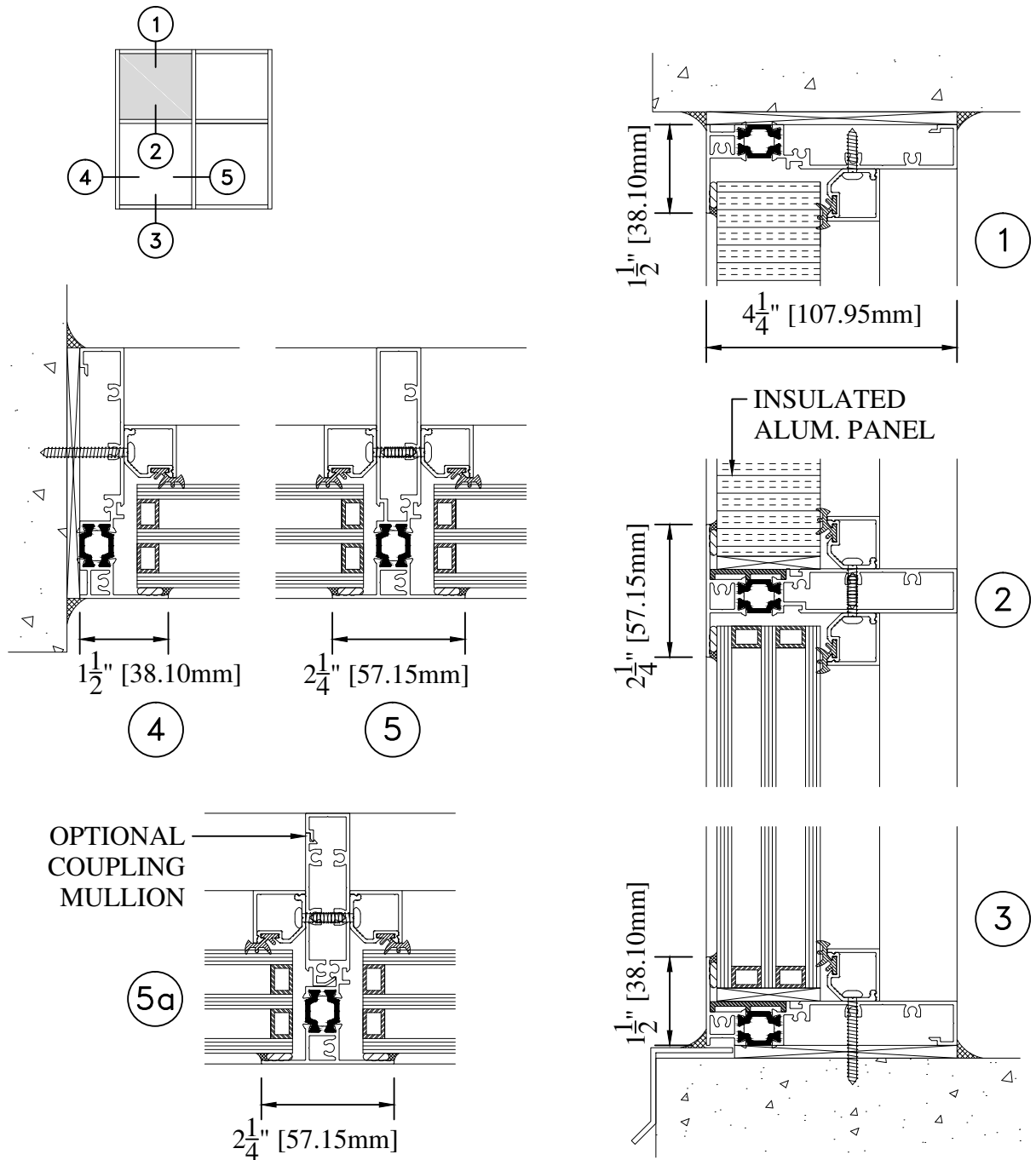


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TYPICAL TRIPLE GLAZED DETAILS IN 855 SERIES



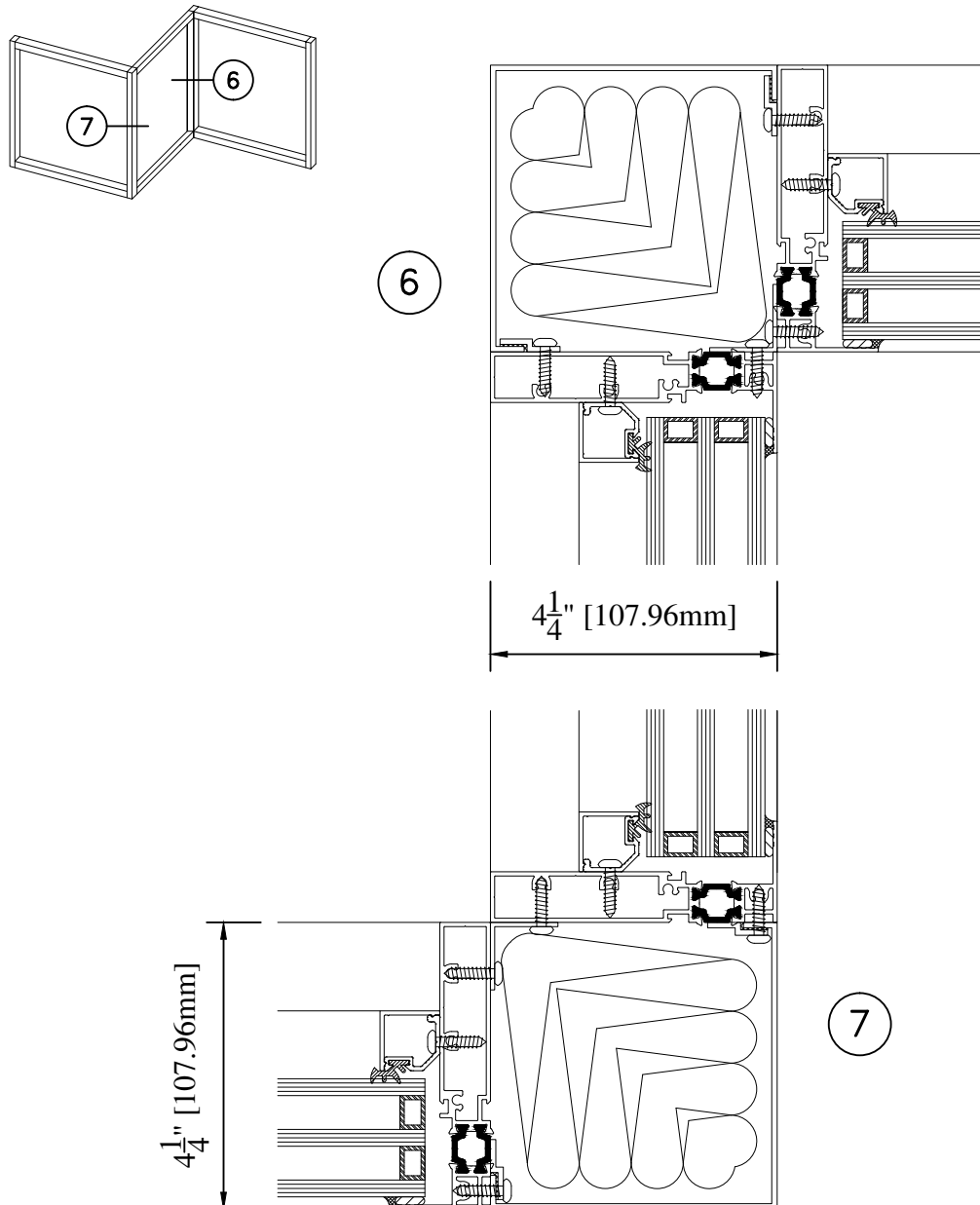
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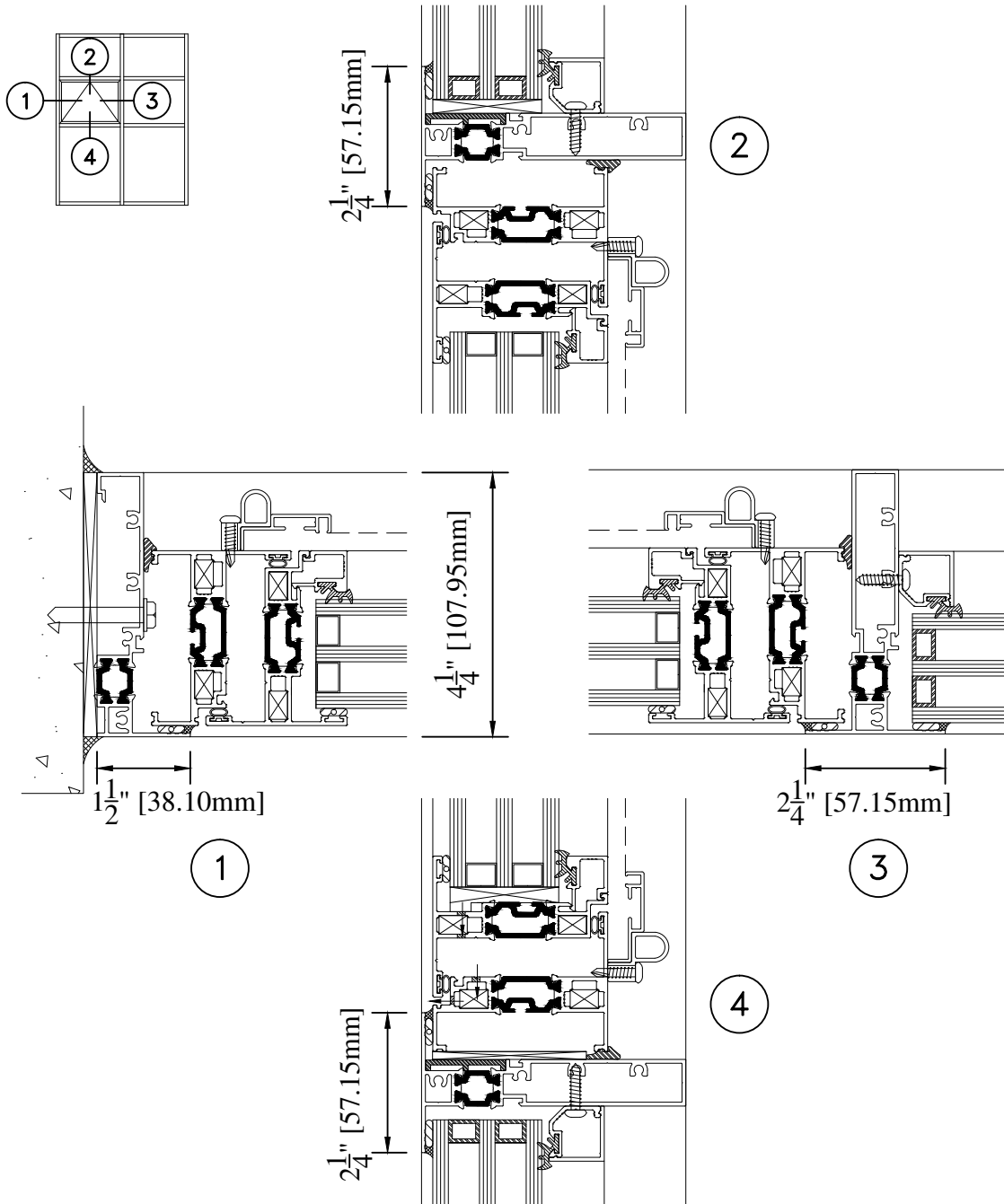


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TRIPLE GLAZED 535 PROJECT-OUT VENT IN 855 SERIES



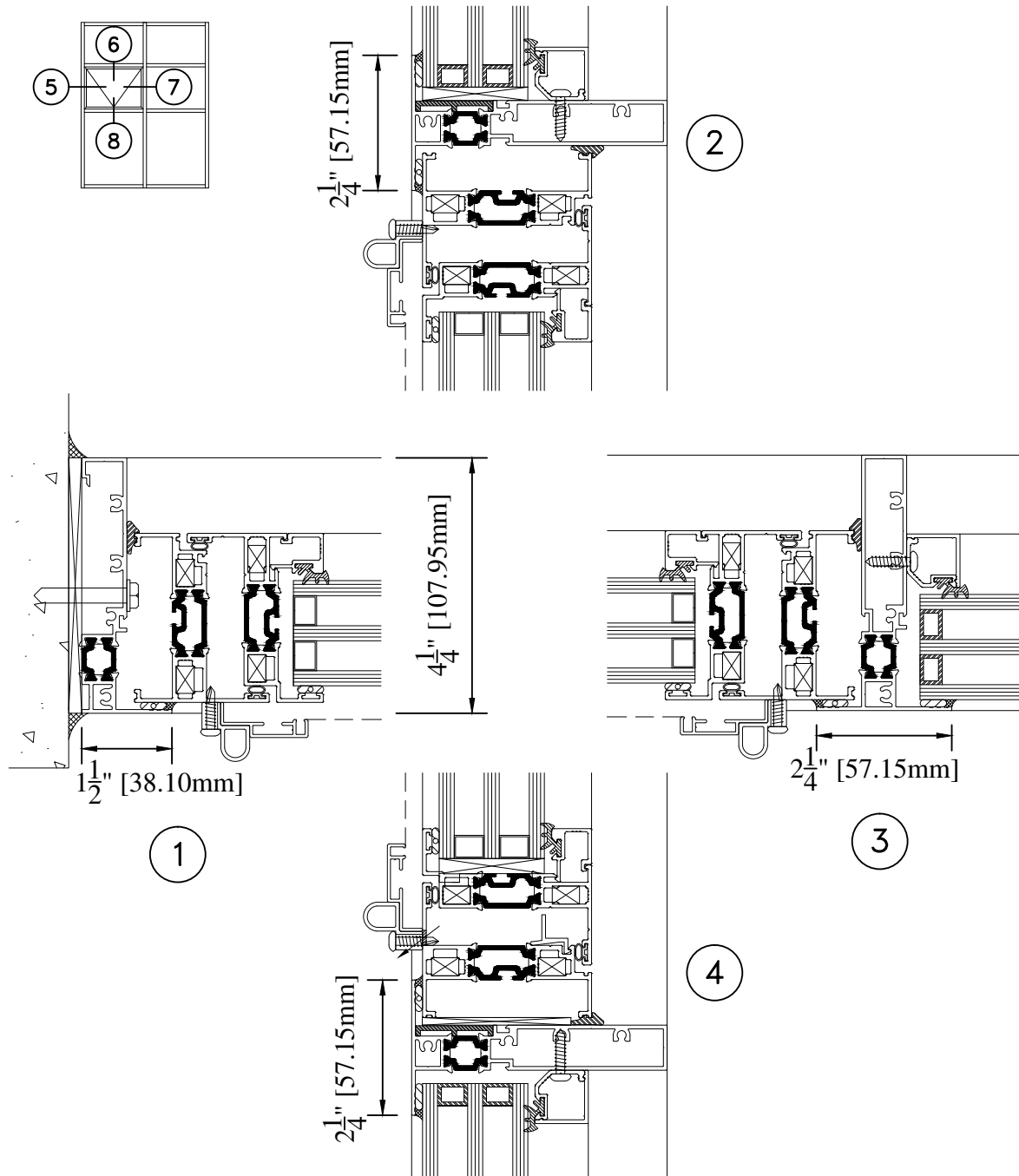
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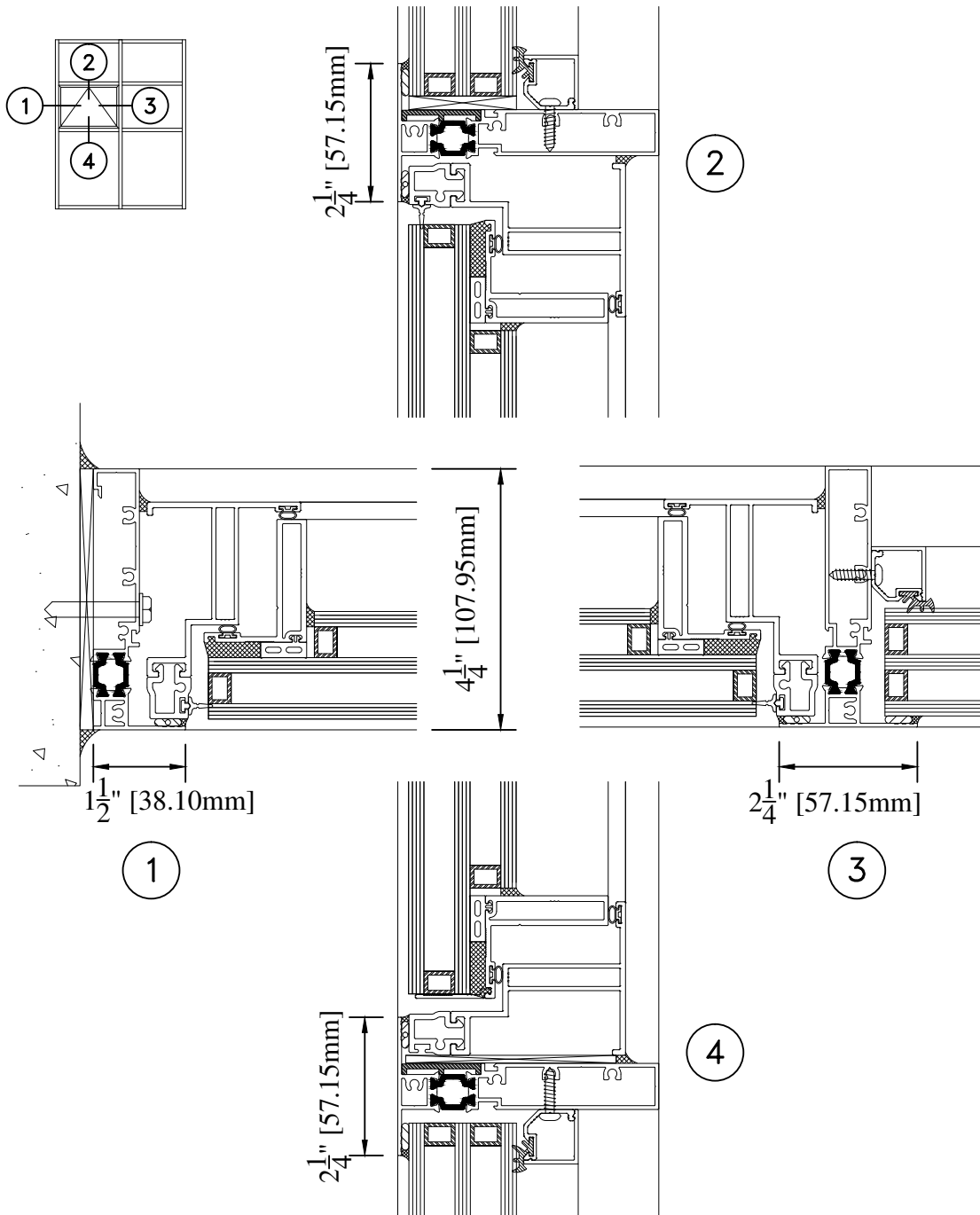


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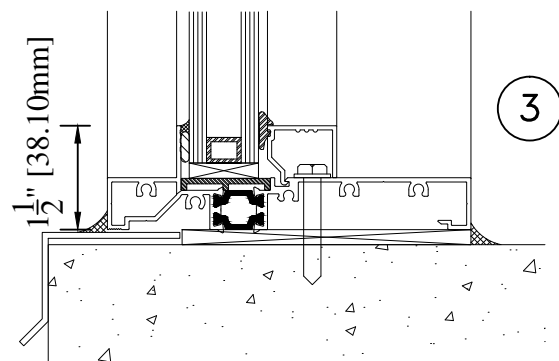
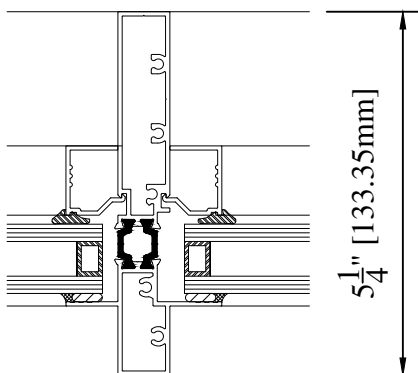
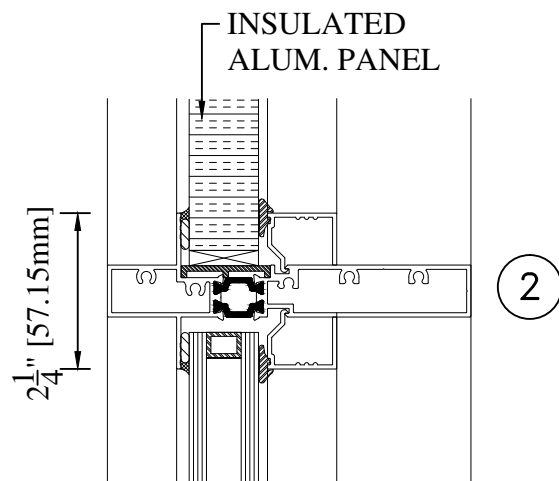
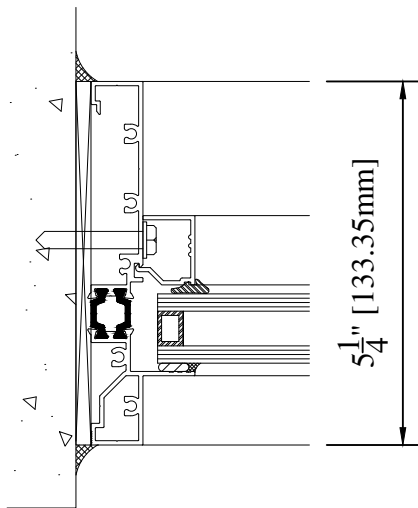
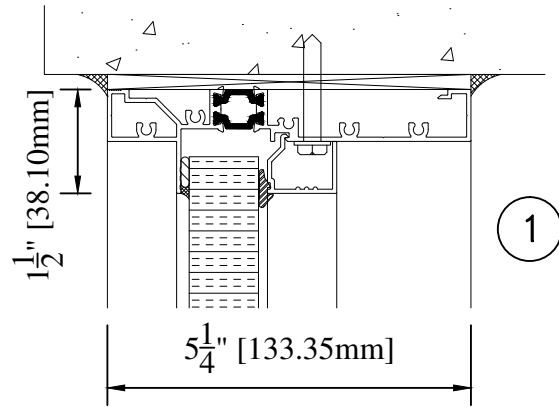
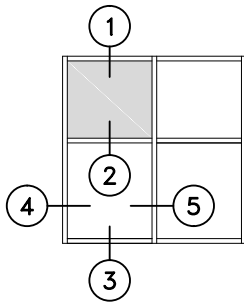
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TYPICAL DETAILS 875 SERIES



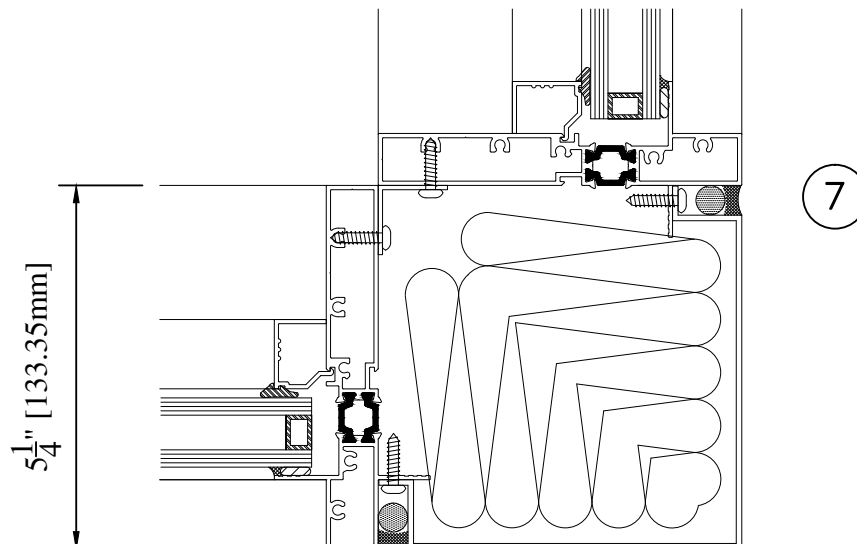
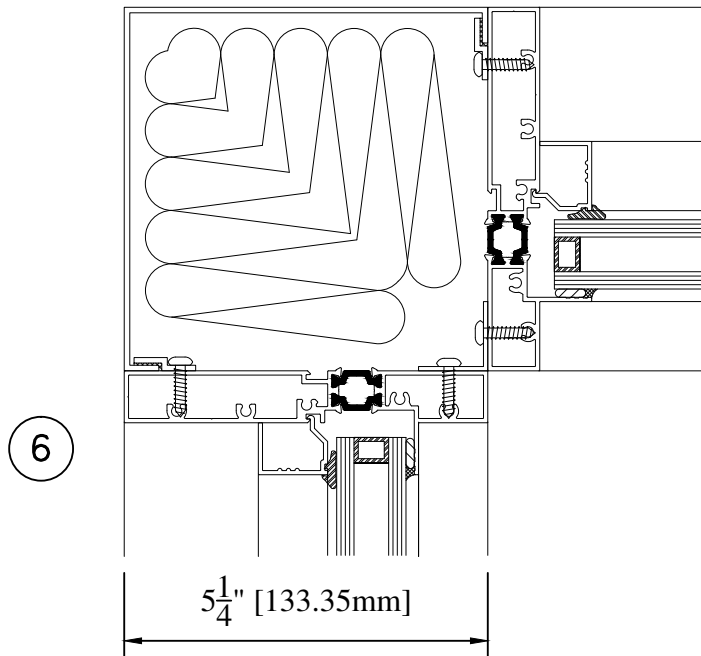
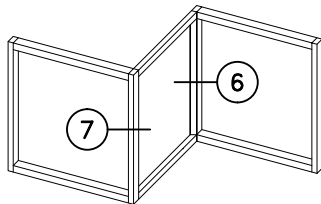
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TYPICAL DETAILS 875 SERIES

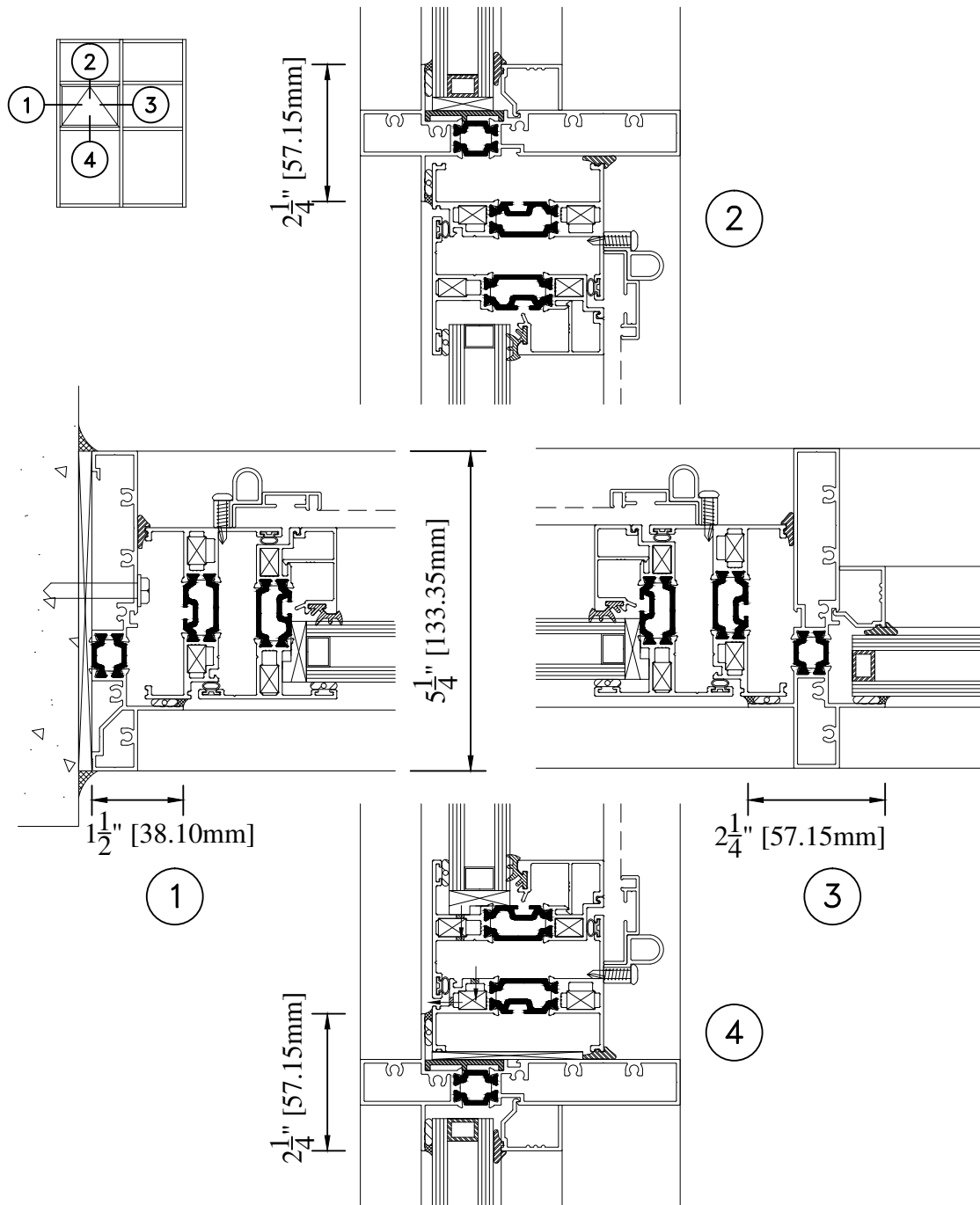


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535 PROJECT-OUT VENT IN 875 SERIES

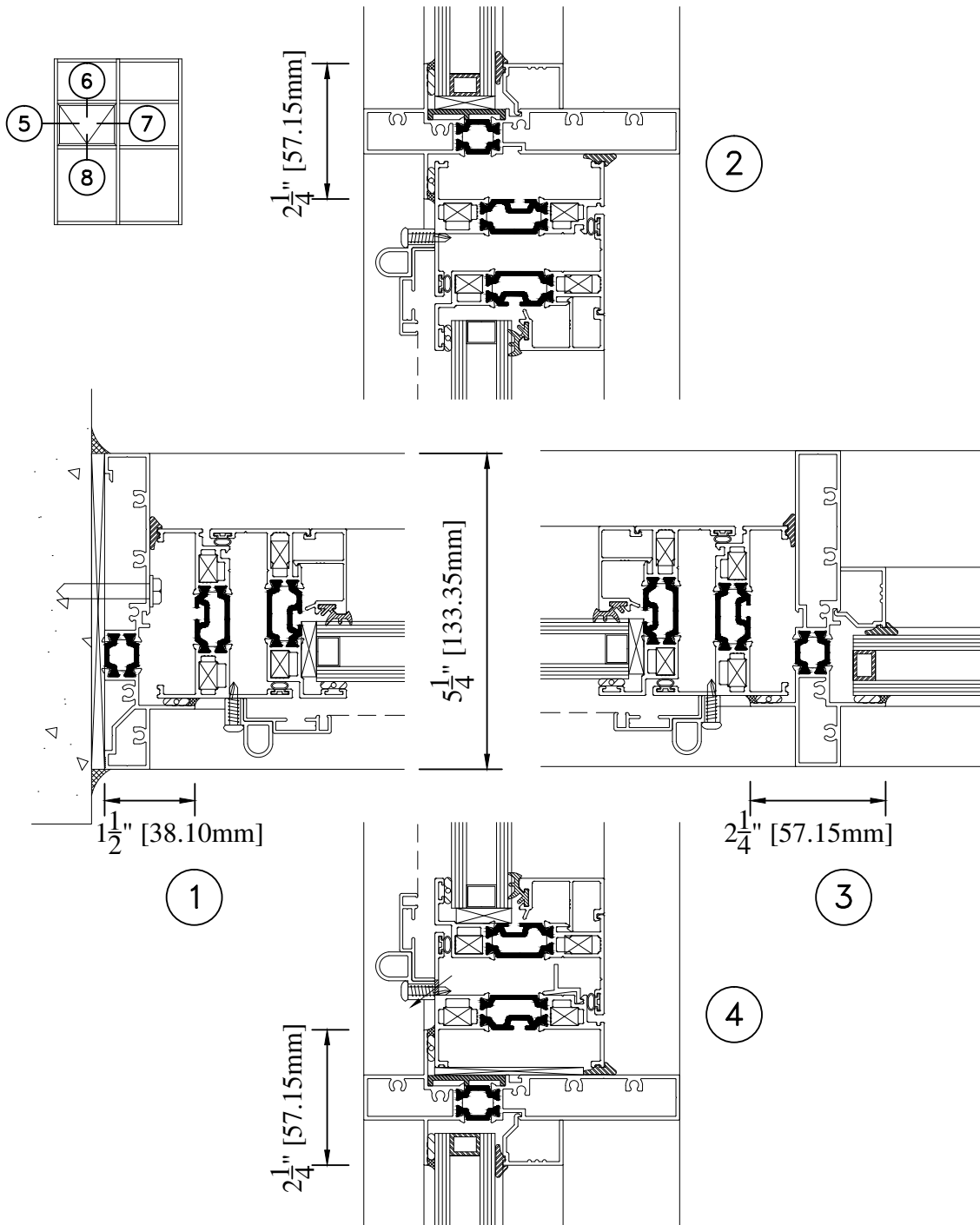


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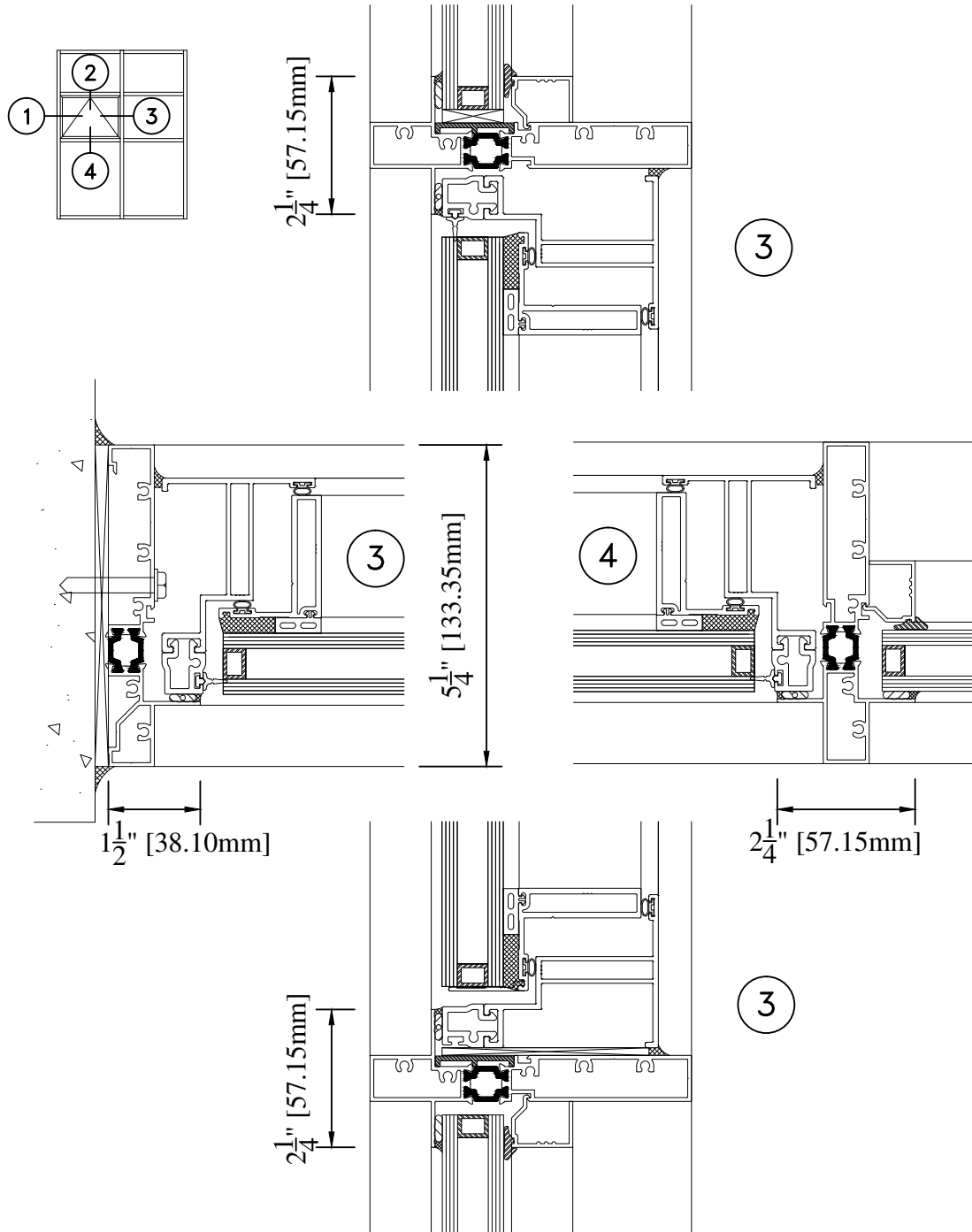


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575 PROJECT-OUT VENT IN 875 SERIES

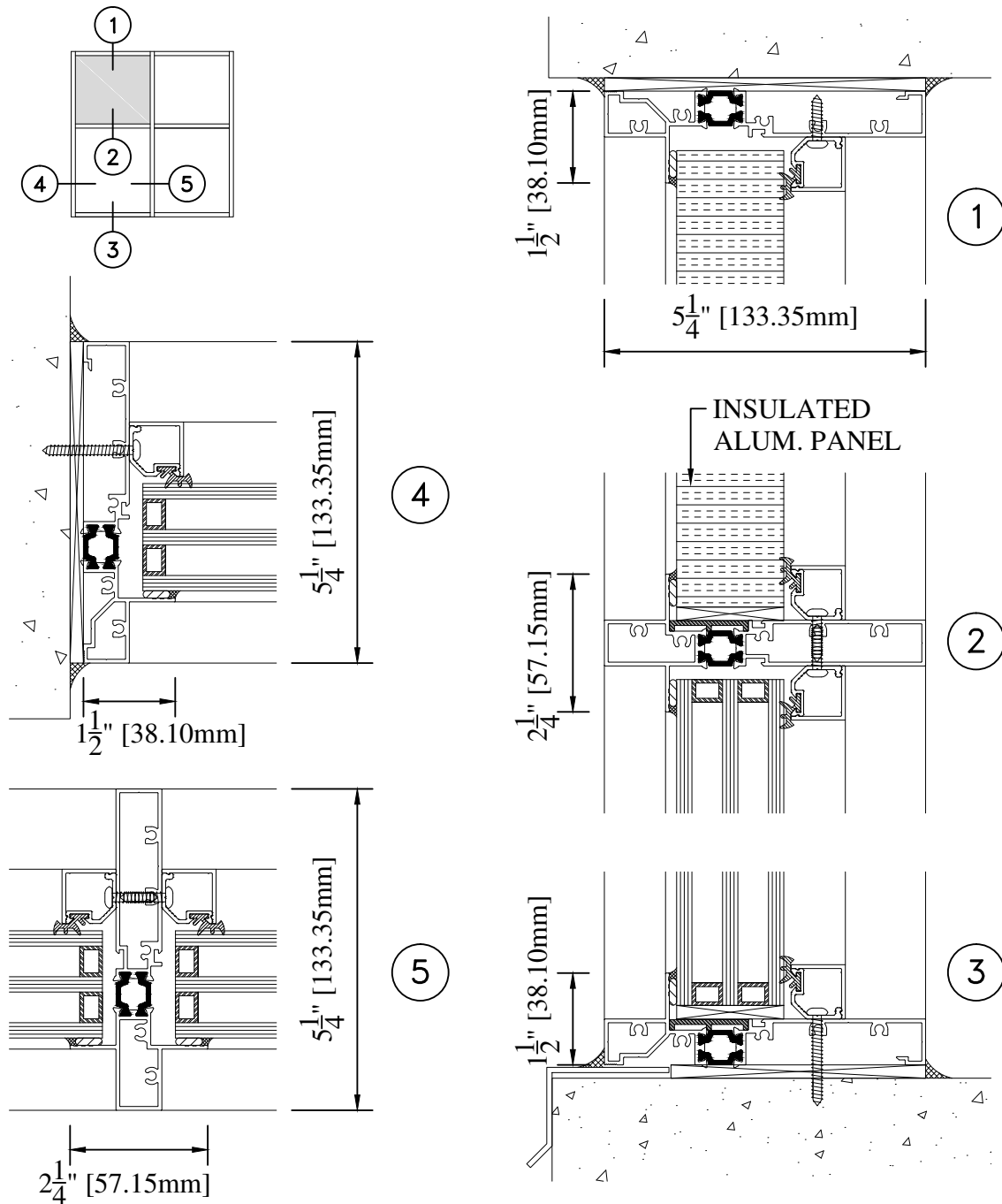


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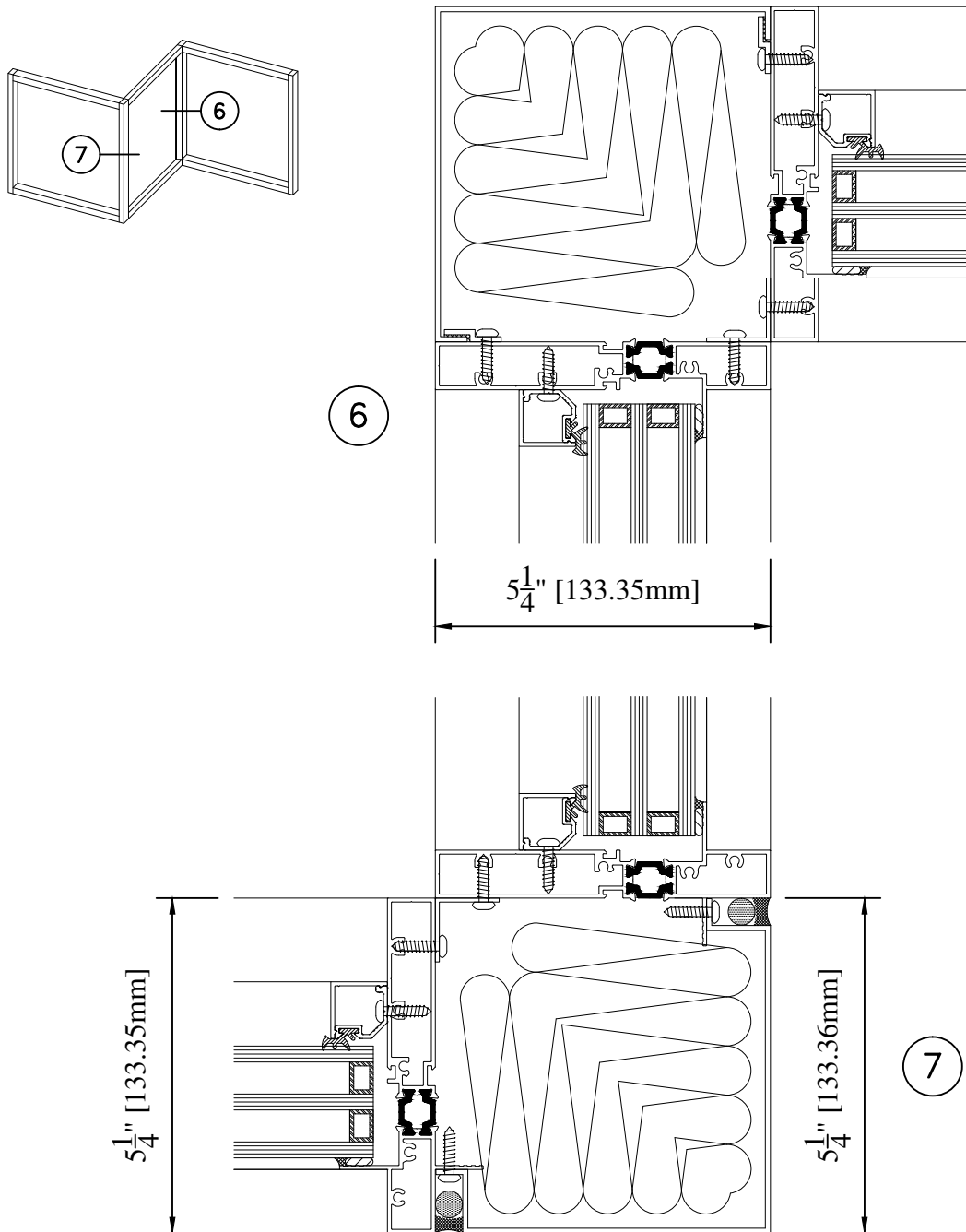


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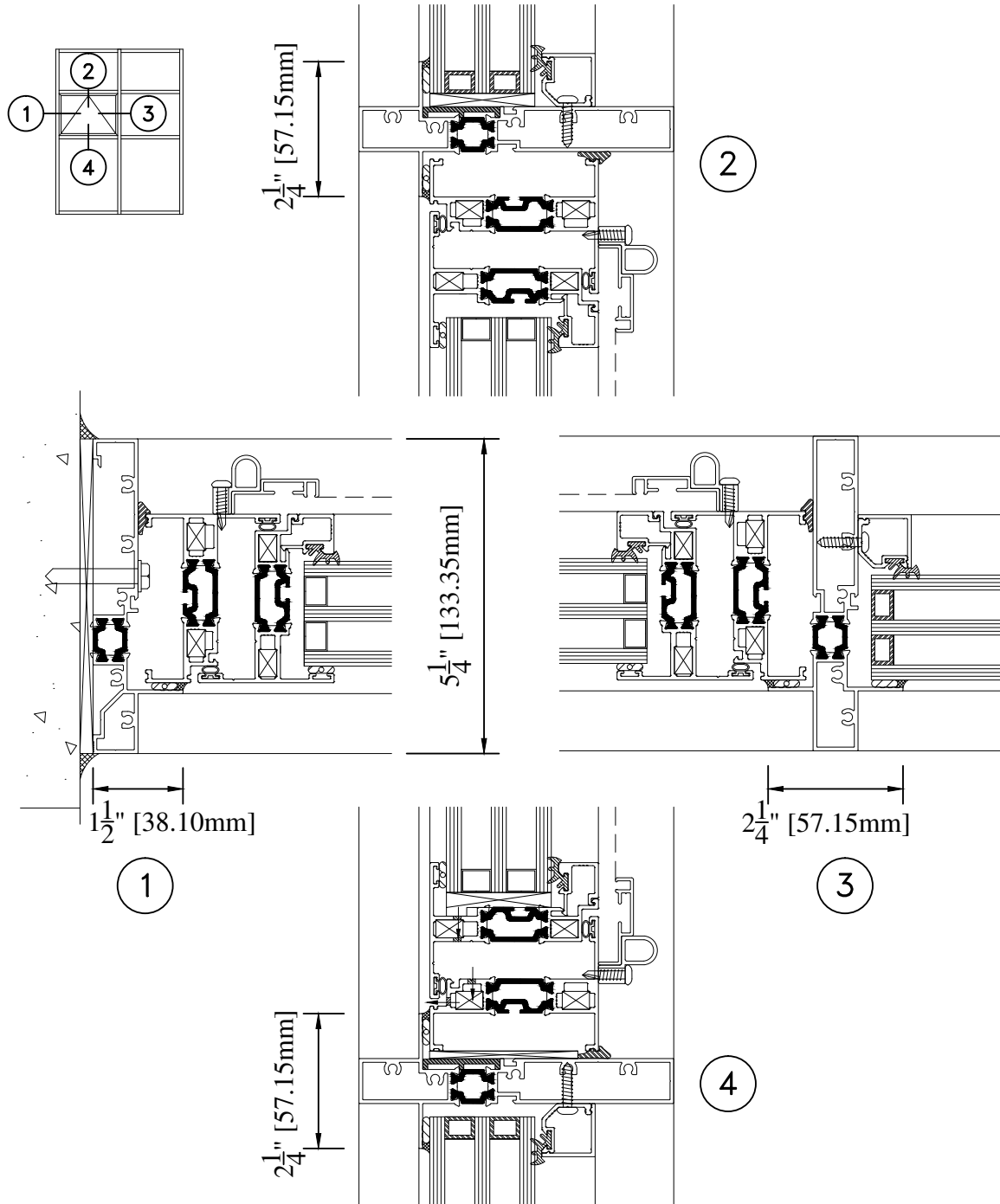


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TRIPLE GLAZED 535 PROJECT-OUT VENT IN 875 SERIES



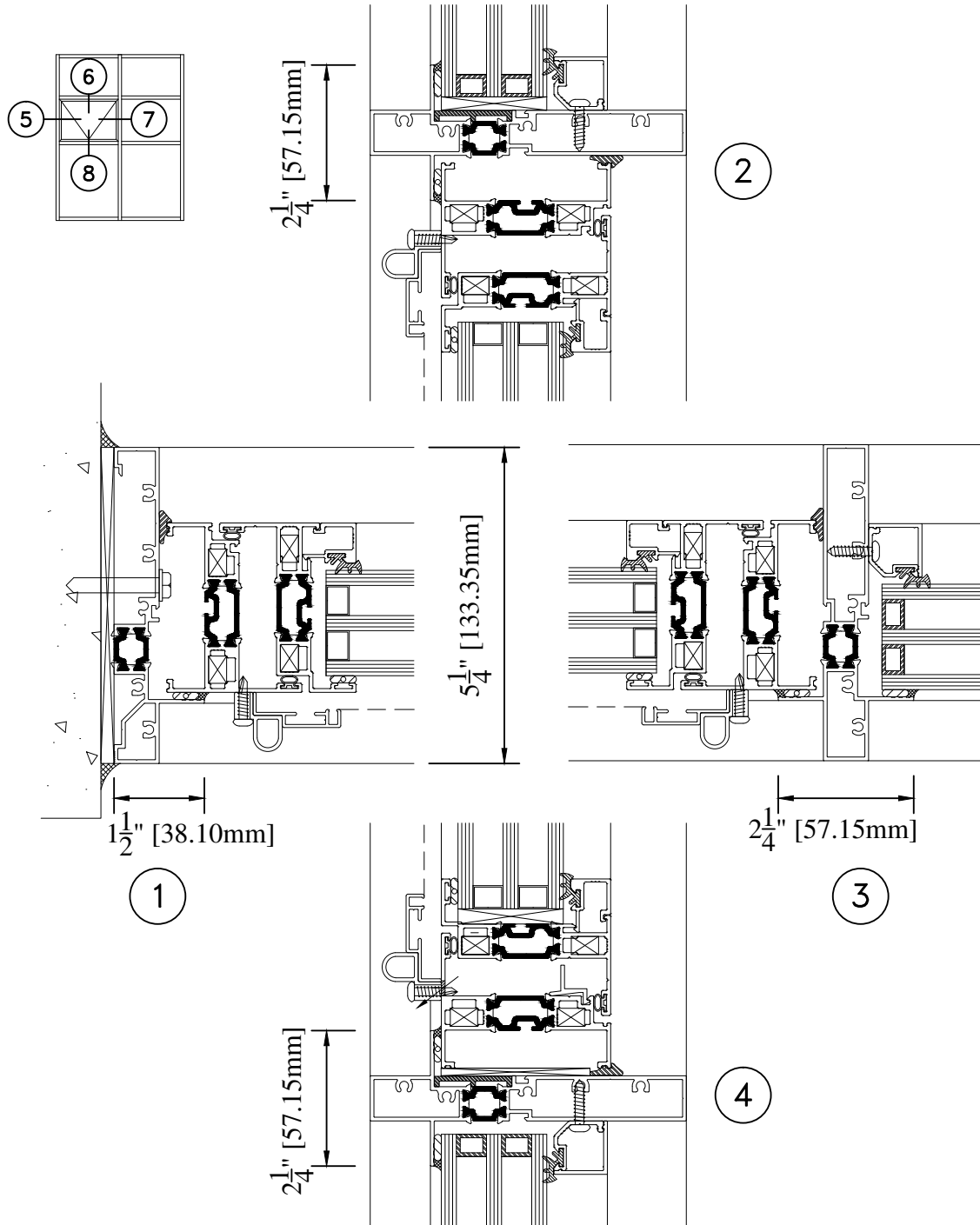
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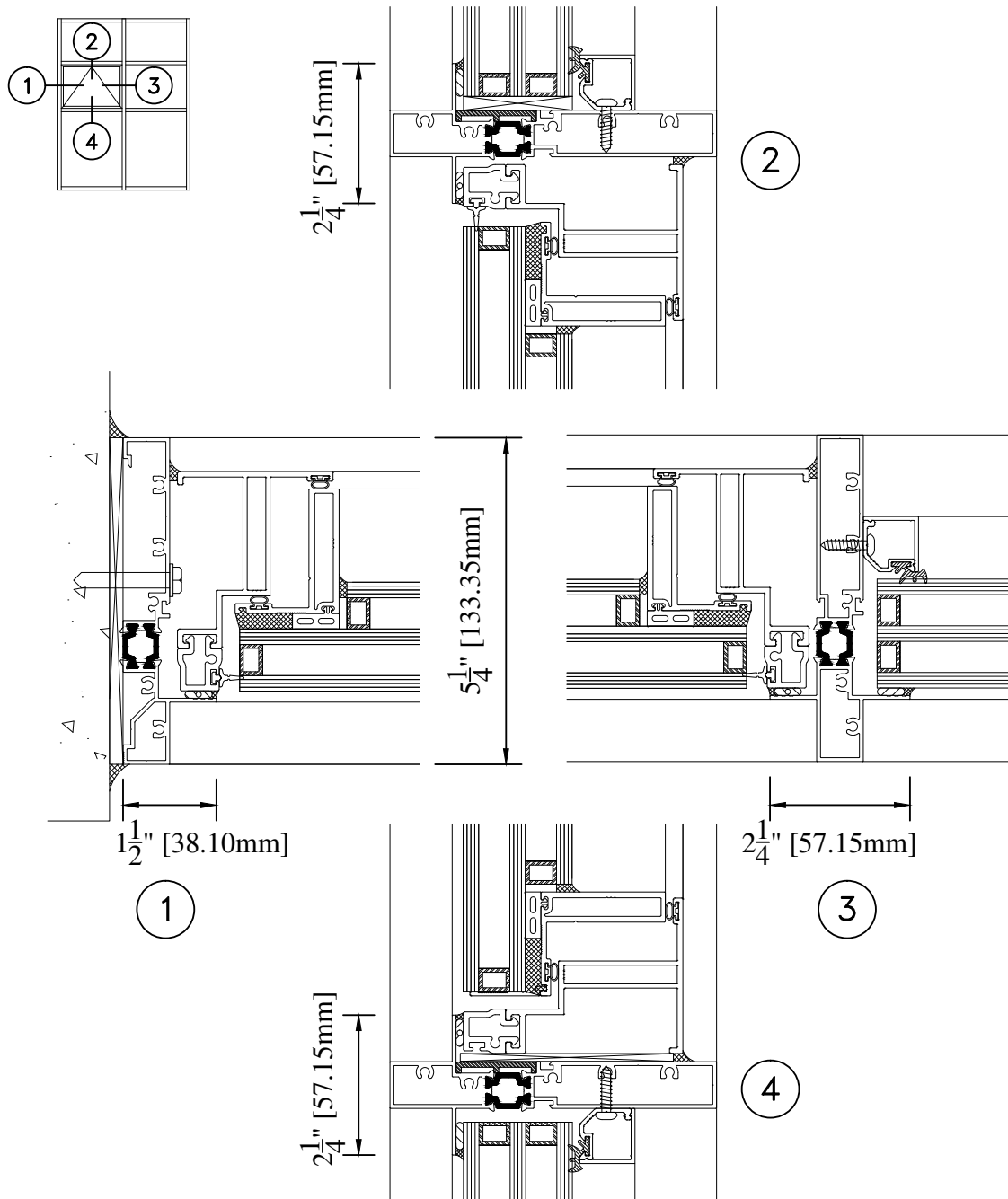


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TRIPLE GLAZED 575 PROJECT-OUT VENT IN 875 SERIES



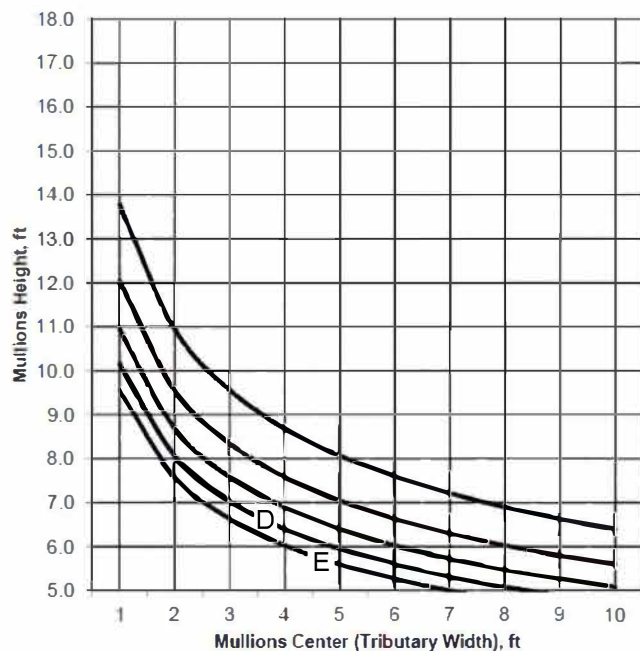
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WIND LOAD CHARTS

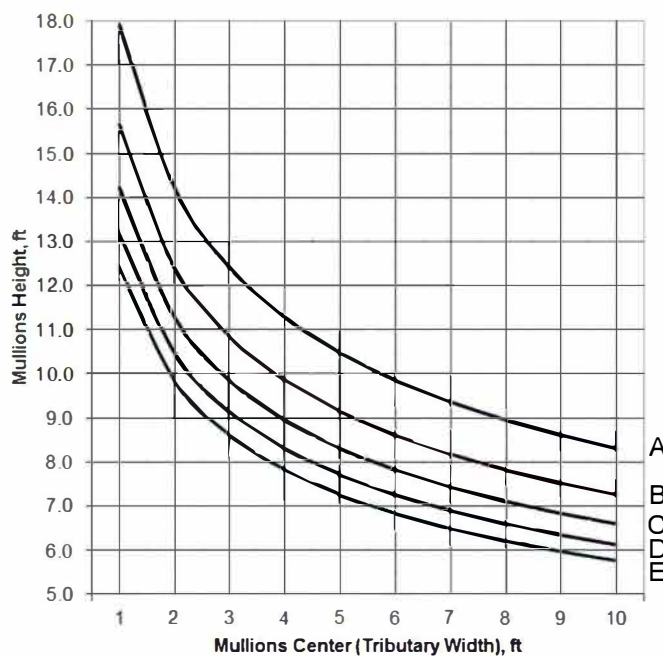
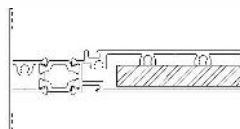


855 Closed Back Mullion (Reinforced)

$2\frac{1}{4}" \times 4\frac{1}{4}"$
(57.15mm x 107.95mm)
double glazed

$I_{xx} = 3.734 \text{ in}^4$
 $S_{xx} = 1.368 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF



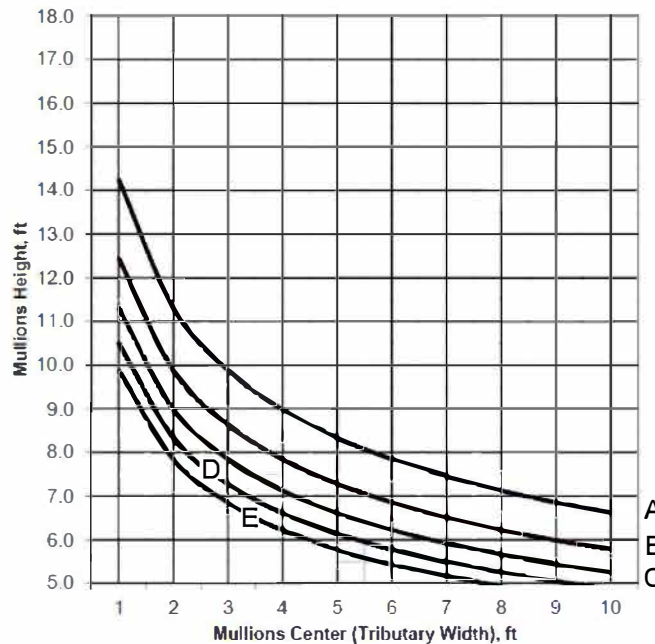
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WIND LOAD CHARTS

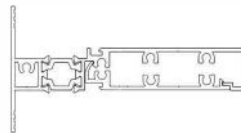


855 Coupling Mullion

$2\frac{1}{4}" \times 4\frac{1}{4}"$
(57.15mm x 107.95mm)
double glazed

$I_{xx} = 1.88 \text{ in}^4$
 $S_{xx} = 0.810 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF

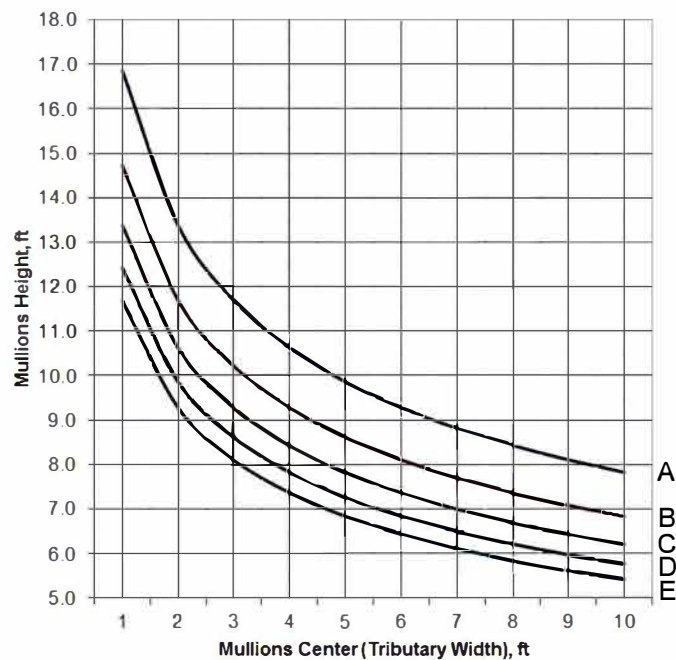
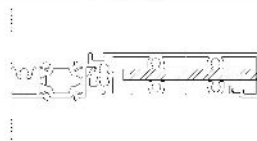


855 Coupling Mullion (Reinforced)

$2\frac{1}{4}" \times 4\frac{1}{4}"$
(57.15mm x 107.95mm)
double glazed

$I_{xx} = 3.114 \text{ in}^4$
 $S_{xx} = 1.221 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF



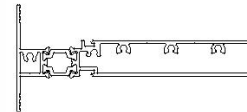
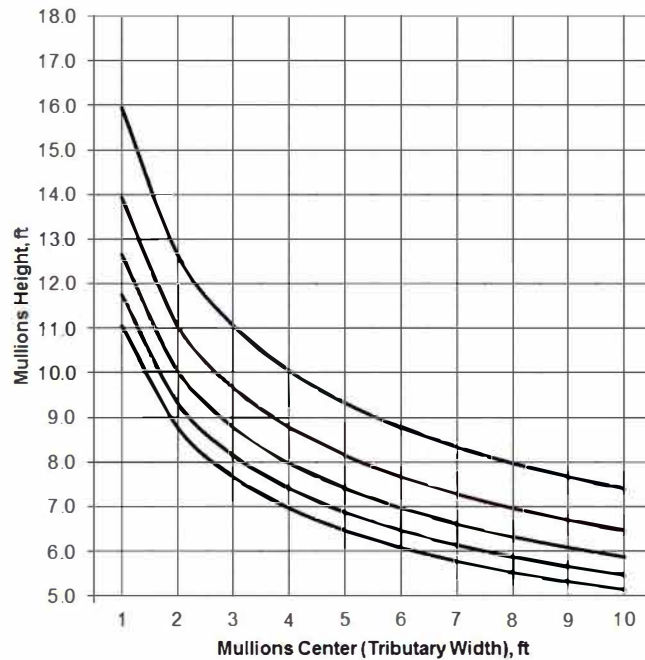
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WIND LOAD CHARTS

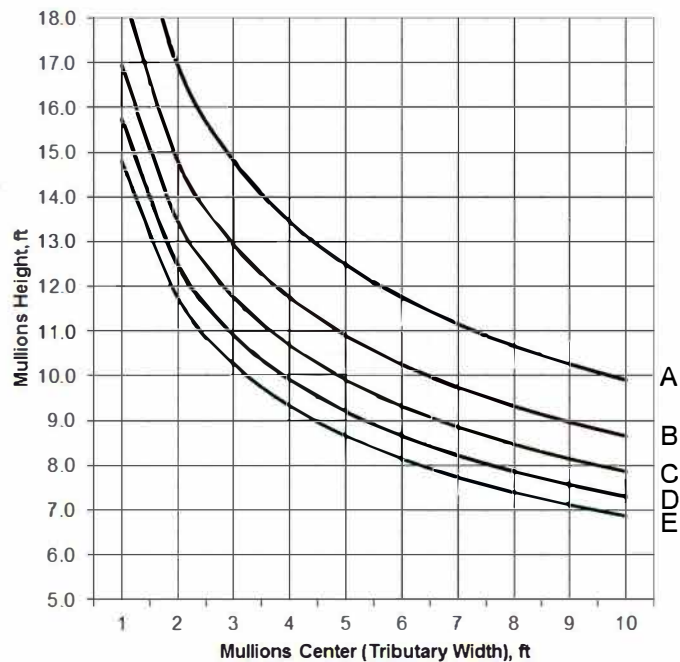
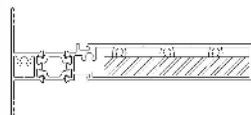


855 Closed Back Mullion (Reinforced)

2½" x 5"
(57.15mm x 127mm)
double glazed

$I_{xx} = 6.321 \text{ in}^4$
 $S_{xx} = 2.013 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF



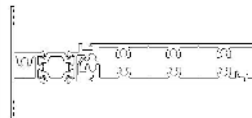
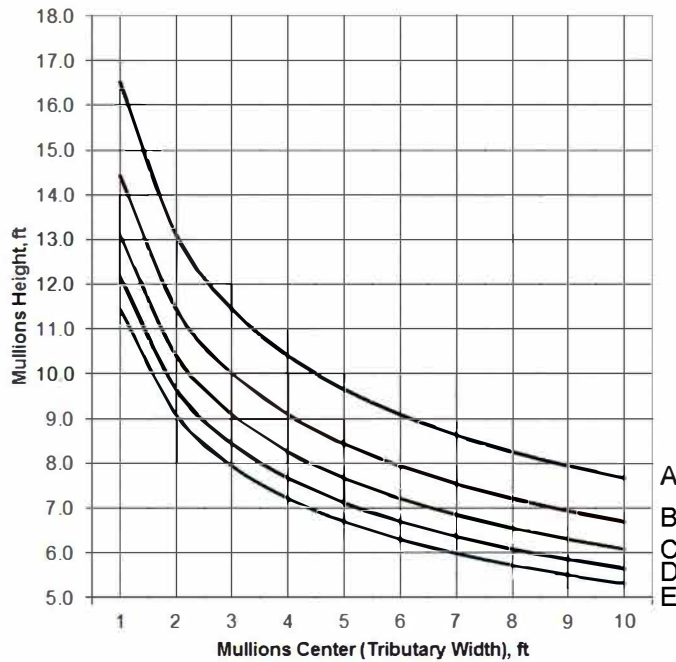
WINDSPEC INC.

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1310 CREDITSTONE RD. CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

WIND LOAD CHARTS

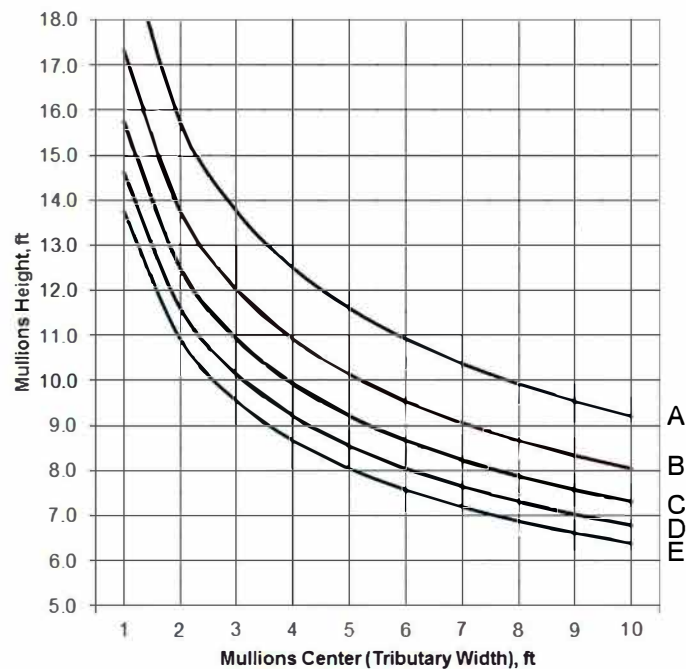
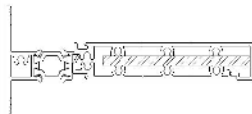


855 Coupling Mullion (Reinforced)

2 1/4" x 5"
(57.15mm x 127mm)
double glazed

$I_{xx} = 5.074 \text{ in}^4$
 $S_{xx} = 1.72 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF

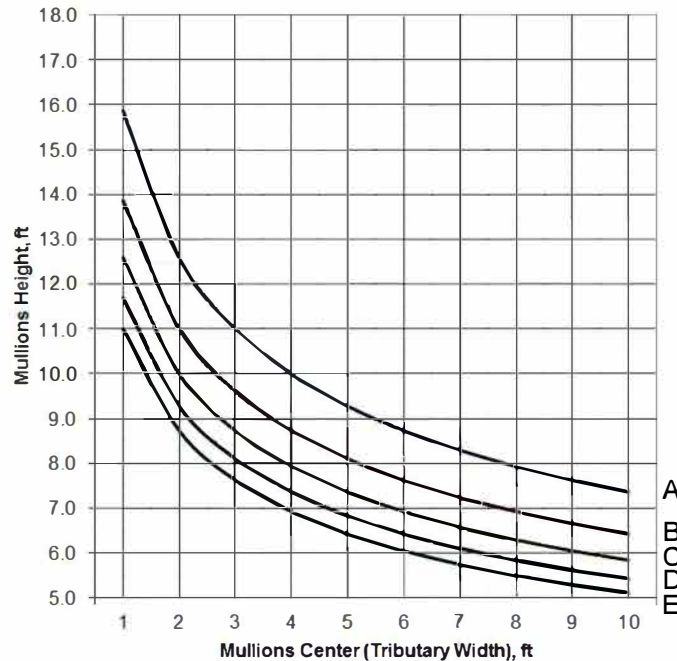


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855-875 SERIES

WIND LOAD CHARTS



875 Closed Back Mullion

$2\frac{1}{4}" \times 5\frac{1}{4}"$
(57.15mm x 133.35mm)
double glazed

$I_{xx} = 2.5955 \text{ in}^4$
 $S_{xx} = 0.920 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF

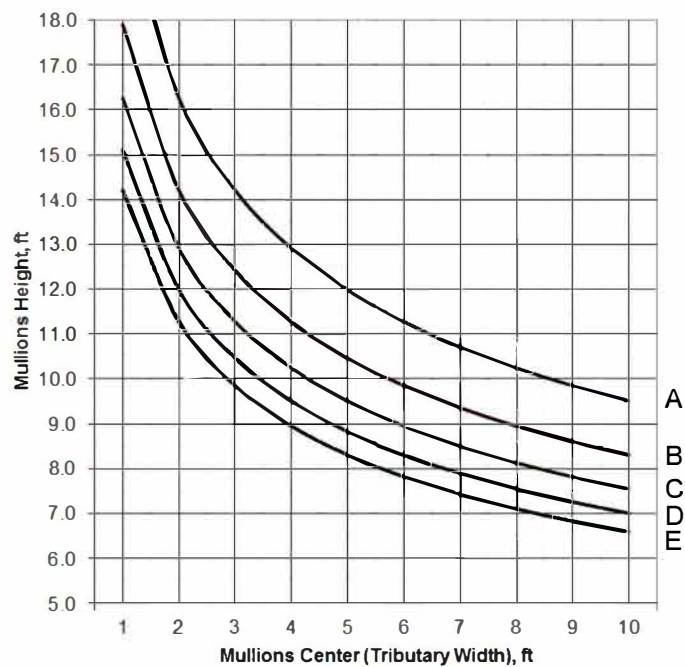
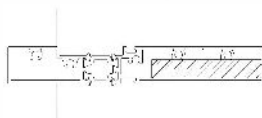


875 Closed Back Mullion (Reinforced)

$2\frac{1}{4}" \times 5\frac{1}{4}"$
(57.15mm x 133.35mm)
double glazed

$I_{xx} = 5.59 \text{ in}^4$
 $S_{xx} = 1.566 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF



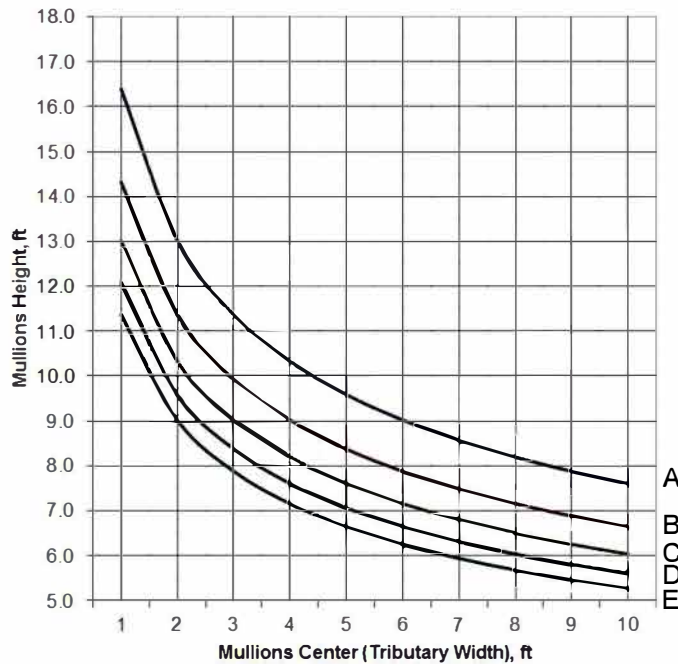
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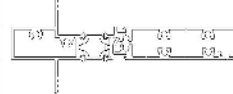


875 Coupling Mullion

2 1/4" x 5 1/4"
(57.15mm x 133.35mm)
double glazed

$I_{xx} = 2.862 \text{ in}^4$
 $S_{xx} = 1.064 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF

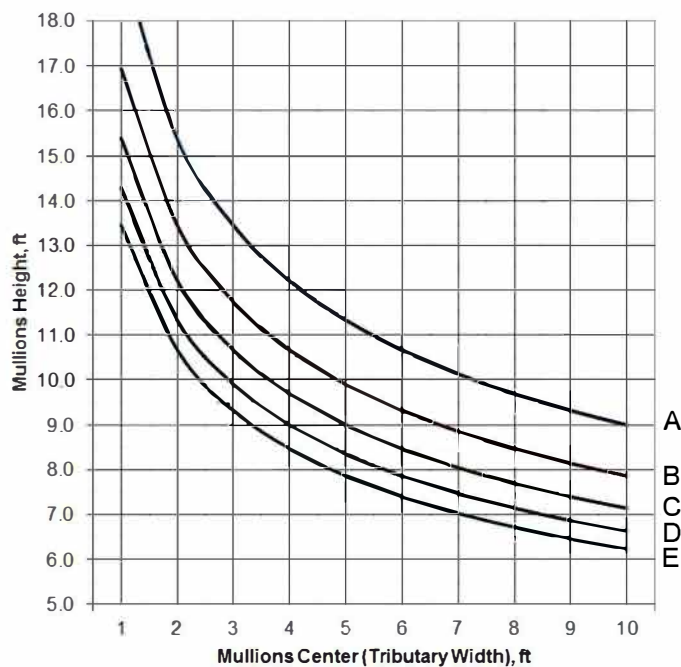
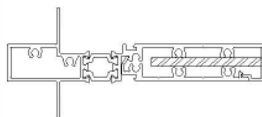


875 Coupling Mullion (Reinforced)

2 1/4" x 5 1/4"
(57.15mm x 133.35mm)
double glazed

$I_{xx} = 4.736 \text{ in}^4$
 $S_{xx} = 1.427 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF

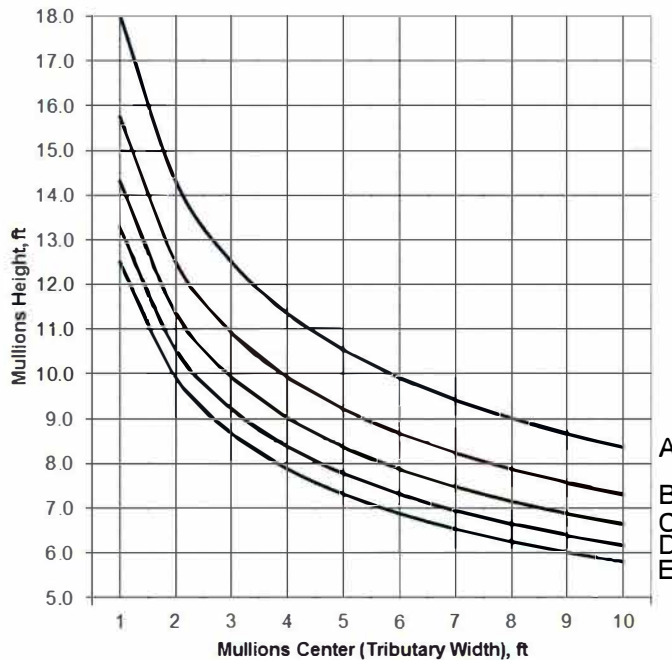


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855-875 SERIES

WIND LOAD CHARTS

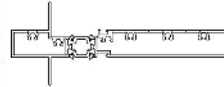


875 Closed Back Mullion

$2\frac{1}{4}" \times 6"$
(57.15mm x 152.40mm)
double glazed

$I_{xx} = 3.810 \text{ in}^4$
 $S_{xx} = 1.180 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF

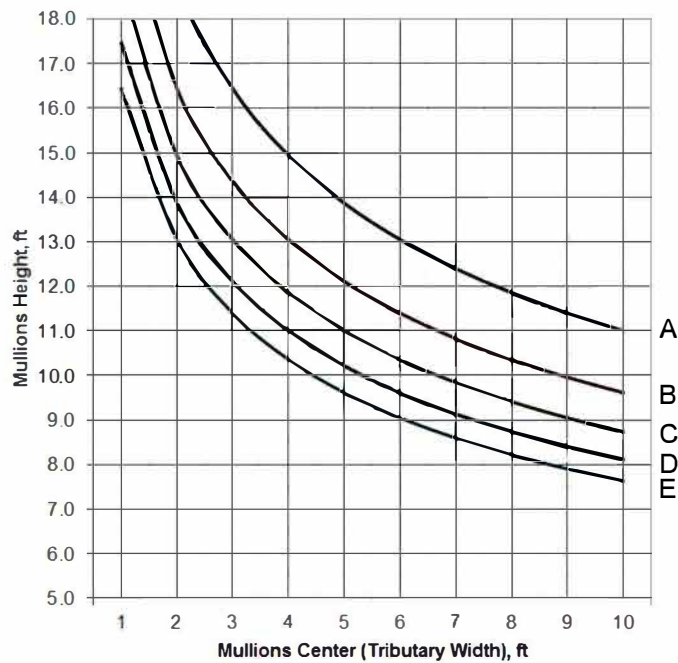
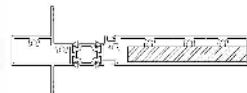


875 Closed Back Mullion (Reinforced)

$2\frac{1}{4}" \times 6"$
(57.15mm x 152.40mm)
double glazed

$I_{xx} = 8.665 \text{ in}^4$
 $S_{xx} = 2.172 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF



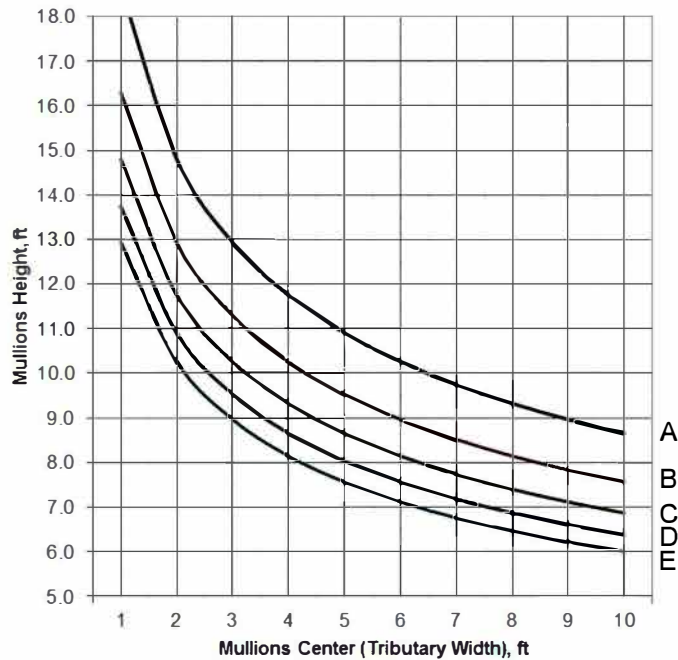
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WIND LOAD CHARTS

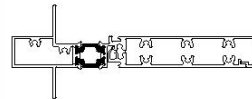


875 Coupling Mullion

$2\frac{1}{4}" \times 6"$
(57.15mm x 152.40mm)
double glazed

$I_{xx} = 4.214 \text{ in}^4$
 $S_{xx} = 1.364 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF

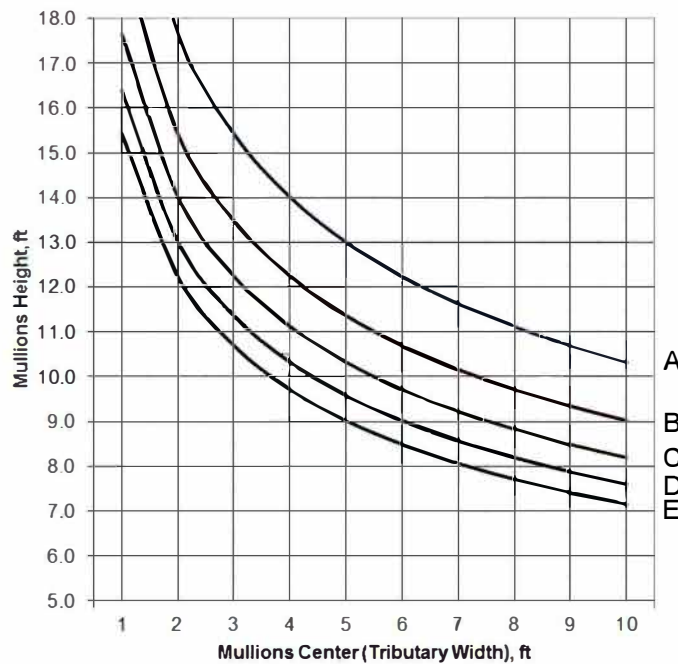
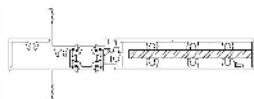


875 Coupling Mullion (Reinforced)

$2\frac{1}{4}" \times 6"$
(57.15mm x 152.40mm)
double glazed

$I_{xx} = 7.154 \text{ in}^4$
 $S_{xx} = 1.908 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF



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855-875 SERIES

THERMAL CHARTS

U-cog	U-Product 855 875 Series Dbl		
	Aluminum Spacer	Stainless Steel Spacer	Non-Metal Spacer
0.18	0.31	0.29	0.26
0.20	0.32	0.31	0.28
0.22	0.34	0.32	0.30
0.24	0.36	0.34	0.32
0.26	0.37	0.36	0.33
0.28	0.39	0.38	0.35
0.30	0.41	0.39	0.37
0.32	0.43	0.41	0.39
0.34	0.44	0.43	0.40
0.36	0.46	0.44	0.42
0.38	0.48	0.46	0.44
0.40	0.49	0.48	0.46
0.42	0.51	0.50	0.47
0.44	0.53	0.51	0.49
0.46	0.54	0.53	0.51
0.48	0.56	0.55	0.53

U-cog	U-Product 855 875 Series Tpl		
	Aluminum Spacer	Stainless Steel Spacer	Non-Metal Spacer
0.10	0.23	0.22	0.20
0.12	0.25	0.23	0.21
0.14	0.27	0.25	0.23
0.16	0.28	0.27	0.25
0.18	0.30	0.28	0.27
0.20	0.32	0.30	0.28
0.22	0.33	0.32	0.30
0.24	0.35	0.34	0.32
0.26	0.37	0.35	0.34
0.28	0.38	0.37	0.35
0.30	0.40	0.39	0.37

855 875 Window Wall (Dbl and Tpl)	
SHGC-cog	SHGC-Product
0.050	0.051
0.100	0.096
0.150	0.141
0.200	0.186
0.250	0.230
0.300	0.275
0.350	0.320
0.400	0.365
0.450	0.410
0.500	0.454
0.550	0.499
0.600	0.544
0.650	0.589
0.700	0.634
0.750	0.679



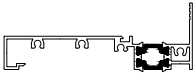
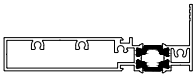
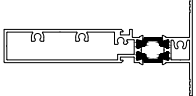
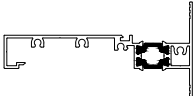
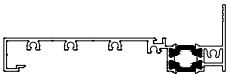
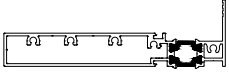
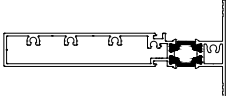
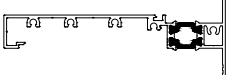
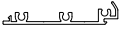
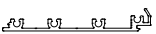
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MARCH 2021

855-875 SERIES

855 SERIES PARTS LIST

Part Number	Description	Profile
WA-85501	$\frac{3}{4}$ x 4 $\frac{1}{4}$ " (19 x 108mm) Open Back Perimeter	
WA-85502	$\frac{3}{4}$ x 4 $\frac{1}{4}$ " (19 x 108mm) Close Back Perimeter	
WA-85503	$\frac{3}{4}$ x 4 $\frac{1}{4}$ " (19 x 108mm) Mullion	
WA-85504	$\frac{3}{4}$ x 4 $\frac{1}{4}$ " (19 x 108mm) Male Coupling Mullion	
WA-85511	$\frac{3}{4}$ x 5" (19 x 127mm) Open Back Perimeter	
WA-85512	$\frac{3}{4}$ x 5" (19 x 127mm) Close Back Perimeter	
WA-85513	$\frac{3}{4}$ x 5" (19 x 127mm) Mullion	
WA-85514	$\frac{3}{4}$ x 5" (19 x 127mm) Male Coupling Mullion	
W-85003	Female Coupling For 4 $\frac{1}{4}$ " & 5 $\frac{1}{4}$ "	
W-85013	Female Coupling For 5" & 6"	



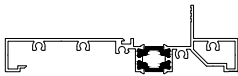
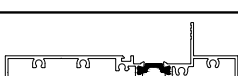
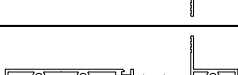
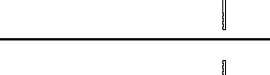
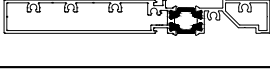
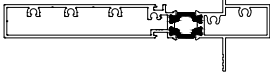
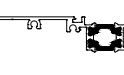
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855-875 SERIES

875 SERIES PARTS LIST

Part Number	Description	Profile
WA-87501	$\frac{3}{4}$ x 5 $\frac{1}{4}$ " (19 X 133.4mm) Open Back Perimeter	
WA-87502	$\frac{3}{4}$ x 5 $\frac{1}{4}$ " (19 X 133.4mm) Close Back Perimeter	
WA-87503	$\frac{3}{4}$ x 5 $\frac{1}{4}$ " (19 X 133.4mm) Mullion	
WA-87504	$\frac{3}{4}$ x 5 $\frac{1}{4}$ " (19 X 133.4mm) Male Coupling Mullion	
WA-87511	$\frac{3}{4}$ x 6" (19 X 152.4mm) Open Back Perimeter	
WA-87512	$\frac{3}{4}$ x 6" (19 X 152.4mm) Close Back Perimeter	
WA-87513	$\frac{3}{4}$ x 6" (19 X 152.4mm) Mullion	
WA-87514	$\frac{3}{4}$ x 6" (19 X 152.4mm) Male Coupling Mullion	
H-85502	855-875 Shear Block	

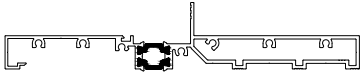
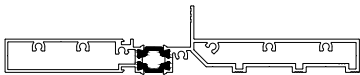
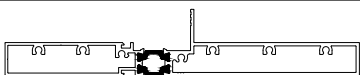
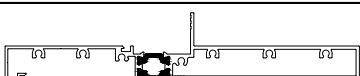
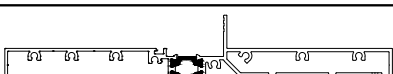
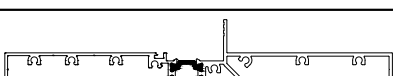
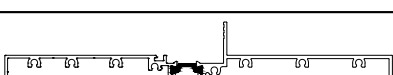
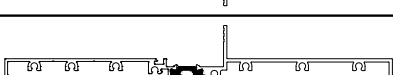

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855-875 SERIES

875 SERIES PARTS LIST

Part Number	Description	Profile
WA-87516	$\frac{3}{4}$ x 8" (19 X 203.2mm) Open Back Perimeter	
WA-87517	$\frac{3}{4}$ x 8" (19 X 203.2mm) Close Back Perimeter	
WA-87518	$\frac{3}{4}$ x 8" (19 X 203.2mm) Mullion	
WA-87519	$\frac{3}{4}$ x 8" (19 X 203.2mm) Male Coupling Mullion	
WA-87520	$\frac{3}{4}$ x 8 $\frac{3}{4}$ " (19 X 222.3mm) Open Back Perimeter	
WA-87521	$\frac{3}{4}$ x 8 $\frac{3}{4}$ " (19 X 222.3mm) Close Back Perimeter	
WA-87522	$\frac{3}{4}$ x 8 $\frac{3}{4}$ " (19 X 222.3mm) Mullion	
WA-87523	$\frac{3}{4}$ x 8 $\frac{3}{4}$ " (19 X 222.3mm) Male Coupling Mullion	



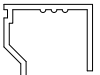
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855-875 SERIES

855-875 SERIES PARTS LIST

Part Number	Description	Profile
H-85501	PVC Glazing Support	 5" PIECES
R-60001	Wedge Gasket	
W-82063	Glass Stop	
T-0035	Cap for Miscellaneous Glazing Depth ($\frac{7}{8}$ x $\frac{7}{8}$ ")	
W-85016	Base for Miscellaneous Glazing Depth ($\frac{7}{8}$ x $\frac{7}{8}$ ")	
R-00003	$\frac{1}{8}$ " Polyshim Tape	
H-00049	#8 X $\frac{5}{8}$ " Flat-head Screw (Horizontal to Shear Block)	
H-00001	#8 X 1" Pan-head Screw (Screw Chase)	
H-00037	#8 X 1 $\frac{1}{2}$ " Pan-head Screw (Shear Block to Mullion)	
H-00120	E.P.D.M. Setting Block ($\frac{1}{4}$ x 1 $\frac{1}{8}$ x 5")	
H-00121	E.P.D.M. Setting Block ($\frac{1}{4}$ x 1 $\frac{7}{8}$ x 5")	



WINDSPEC INC.

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MARCH 2021